

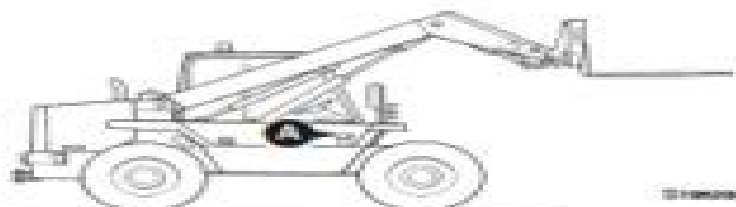
Fuel System (continued)

Filling the Tank

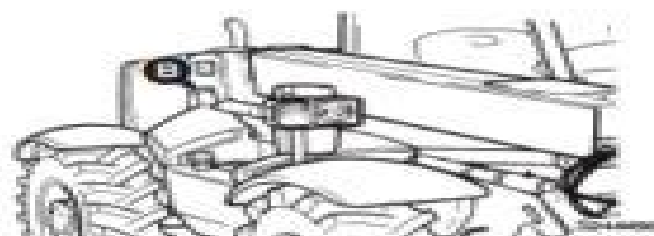
At the end of every working day, remove cap **A** and fill the tank with the correct type of fuel. This will prevent overnight condensation from developing in the fuel.

We recommend that you lock the fuel cap to prevent theft and tampering.

On machines from serial number 275001 the filler cap **B** is the lockable type.



D116500



Cleaning the Lift Pump Gauge

Machines with "A" Series Engines

The lift pump is located on the left hand side of the engine.

1. Open the Engine Cover.

Note: Later Machines are fitted with a different lift pump, go to step 4.

2. Unscrew bolt **A**. Lift off the cap **B**, sealing ring **C** and gauge **D**. Wash the gauge with clean fuel and a soft brush.

3. Place the gauge **D** into the pump; make sure the larger hole in the gauge fits over the pipe in the pump. Fit a new sealing ring **C**, then install the cap **B**. Fit a new sealing ring **E** to the bolt **A**. Fit and tighten the bolt. Check for leaks.

Note: Over-tightening bolt **A** could distort seal **C**. Tighten the bolt only enough to seal the joint.

4. On later machines the filter gauge is fitted to the suction side of the pump. Remove union **F** and clean the gauge with clean fuel and a soft brush.

5. Fit gauge and union **F** and tighten. Check for leaks.

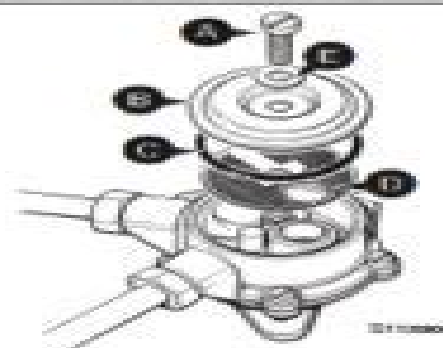
Note: Take care not to over tighten the union **F**.



CAUTION

Running the engine with air in the system could damage the fuel injection pump. After maintenance, remove air from the system.

2-4-2-111



D116500



Fitted to later machines

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