

SERIAL NUMBERS

Serial numbers are stamped on various locations on the frame, engine, transmission and cab/rear. Record these numbers in the Quick Reference Data section in the front of the book. Have these numbers available when ordering parts.

The frame serial number (Figure 1) is stamped on the right side of the frame down tube.

The VIN number label (Figure 2) is located just below the frame number on the right side frame down tube.

Engine serial number is stamped on a pad on the left side of the crankcase (Figure 3), as well as the right side of the crankcase (Figure 4).

The transmission serial number (Figure 5) is stamped on a pad on the right side of the transmission case next to the side door.

The cab/rear serial number (Figure 6) is located on the side of the cab/rear body next to the accelerator pump linkage.

Table 1 lists model designations.

FASTENERS

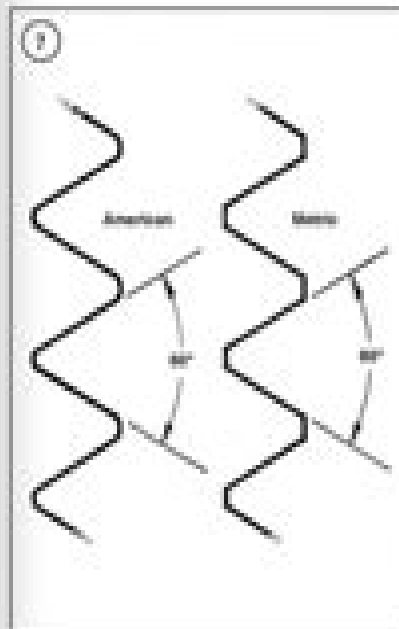
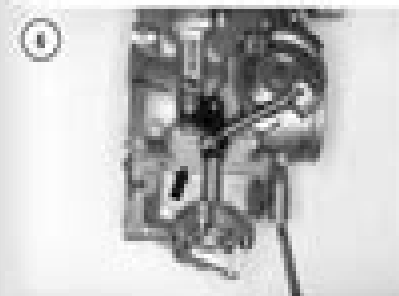
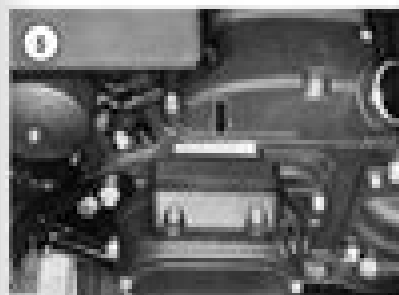
Proper fastener selection and installation is important to ensure that the vehicle operates as designed and can be serviced efficiently. The choice of original equipment fasteners is not arrived at by chance. Make sure that replacement fasteners meet all the same requirements as the originals.

Threaded Fasteners

Threaded fasteners secure most of the components on the vehicle. Most are tightened by turning them clockwise (right hand threads). If the normal rotation of the component being tightened would loosen the fastener, it may have left hand threads. If a left hand threaded fastener is used, it is noted in the text.

Two dimensions are required to match the threads of the fastener: the number of threads in a given distance and the outside diameter of the threads.

Two systems are currently used to specify threaded fastener dimensions: the U.S. Standard system and the metric system (Figure 7). Pay particular attention when working with mismatched fasteners; mismatching thread types can damage threads.



NOTE

To ensure that the fastener threads are not mismatched or cross-threaded, start all fasteners by hand. If a fastener is hard to start or turn, determine the cause before tightening with a wrench.

The length (L, Figure 8), diameter (D) and distance between thread crests (pitch) (P) classify metric screws and bolts. A typical bolt may be identified by the numbers, 6-1.25 x 150. This indicates the bolt has diameter of 6 mm, the distance between thread crests is 1.25 mm and the length is 150 mm. Always measure bolt length as shown in Figure 8 to avoid purchasing replacements of the wrong length.

The numbers located on the top of the fastener (Figure 8) indicate the strength of metric screws and bolts. The higher the number, the stronger the fastener is. Unnumbered fasteners are the weakest.

Many screws, bolts and nuts are combined with nuts to secure particular components. To indicate the size of a nut, manufacturers specify the internal diameter and the thread pitch.

The measurement across two flats on a nut or bolt indicates the wrench size.

WARNING

Do not install fasteners with a strength classification lower than what was originally installed by the manufacturer. Doing so may cause equipment failure and/or damage.

Torque Specifications

The materials used in the manufacture of the vehicle may be subjected to uneven stresses if the fasteners

Harley Factory Manual

Clymer Publications

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the 'Clymer Publications' text.

Harley Factory Manual:

Harley-Davidson Twin Cam 88 Service and Repair Manual Alan Ahlstrand,2003 Every Haynes motorcycle manual is based on a complete teardown and rebuild and contains hundreds of photos with step by step instructions comprehensive routine maintenance and troubleshooting information and detailed wiring diagrams In addition to the standard repair manuals many of the titles are now in the Superbike format Superbike manuals offer numerous extra features including color sections for wiring diagrams performance data model history tools and workshop tips Harley-Davidson Sportster John Haynes,2010-08-01 Haynes manuals are written specifically for the do it yourself yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information

Harley-Davidson XL Sportster 2014-2017 Clymer Publications,2018-05-01 Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine This manual covers the Harley Davidson XL Sportster built from 2014 to 2017 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box Specific models covered include XL883L SuperLow 2014 2017 XL883N Iron 883 2014 2017 XL883R Roadster 2014 2015 XL1200C 1200 Custom 2014 2017 XL1200CA Custom Limited A 2014 2016 XL1200CB 1200 Custom Limited B 2014 2017 XL1200CP 1200 Custom factory custom 2014 2016 XL1200CX Roadster 2016 2017 XL1200T SuperLow 2014 2017 XL1200V Seventy Two 2014 2016 and XL1200X Forty Eight 2014 2017 *Harley-Davidson Sportster '70 to '13* John Haynes,2016-05-01 Complete coverage for your Harley Davidson Sportster for 1970 to 2013 covering Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color *Harley-Davidson Twin Cam 88, 96 and 103 Models '99 to '10* Editors of Haynes Manuals,2014-08-01 Complete coverage for your Harley Davidson Twin Cam 88 96 and 103 Models 1999 to 2010 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete

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Panheads 1948-1965 Penton Staff,1992-06-01 Harley Davidson Panheads are very popular machines built with precision engineering to ensure a long life on the road With the help of the Clymer Harley Davidson H D Panheads 1948 1965 Repair Manual in your toolbox you will be able to maintain service and repair your vintage motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Donny's Unauthorized Technical Guide to Harley-Davidson, 1936 to Present**

Donny Petersen,2010-03-01 Donny is the Winner of the 2012 International Book Awards Donny Petersen has been educating motorcycle enthusiasts about Harley Davidson bikes for years Now he has combined all his knowledge into a twelve volume series masterpiece and this third book is one that every rider will treasure Petersen who has studied privately with Harley Davidson engineers and has spent thirty six years working on motorcycles is sharing all of his secrets As the founder of Toronto s Heavy Duty Cycles in 1974 North America s premier motorcycle shop the dean of motorcycle technology teaches about the theory design and mechanical aspects of Harleys In this third volume discover 1 How to identify the Evolution models 2 Why the Evolution models are better 3 Everything you need to know about engines 4 Troubleshooting every facet of the Evolution And so much more The Harley Davidson Evolution The Japanese had more than quality Their arsenal included acceleration and speed combining with good braking and handling They could design tool up and build a new motorcycle in a mere eighteen months The flavor of the day could easily be accomplished with this organizational skill and dexterity On top of this they had lower prices The Gang of 13 took over a failing company or did they By 1982 Harley Davidson sales went into a tailspin with plunging production The USA was in a deep recession Adding to the perfect storm was the flood of Asian

imports that many believe were being sold in the U S below their manufactured costs Whether this was true or not how did a small country a half world away manufacture a quality product that was faster handled better and was less expensive Furthermore these import motorcycles were more functional Well of course they did because USA motorcycle manufacturing offered old clunker styling that was slower did not handle well and broke down all the time And for all of this Harley Davidson s cost more Insulting if one thinks about it It is not that the Evolution was that good relative to their competitors because in my opinion it was not However the Evolution was stellar relative to what went before I was a loyal Shovelhead rider necessarily becoming a mechanic along the way I like the rest of my ilk would never consider riding any other product I did not care that a Honda might be functionally better less expensive and not require my newfound mechanical skills Honda simply did not give what my psyche craved Importantly H D dropped its lackadaisical attitude towards copyright infringement particularly with knock off products Harley Davidson became extremely aggressive against the counterfeiting of their trademarks It licensed use of its logos with all manner merchandise that was embraced by mainstream America followed by the world including the Japanese H D then saw the birth of HOG the most successful marketing and loyalty campaign in the annals of corporate sustenance The world embraced this pasteurized version of the outlaw subculture You might meet the nicest people on a Honda but Harley riders are all about cool They adapt a pseudo outlaw lifestyle that emulates freedom and individualism They spend much of their time adopting one charity or another to prove they really aren t bad Many charities benefitted greatly during the Harley boom Can these riders be contesting the Honda mantra of niceness The previous owners AMF deserve much credit for the success of Harley Davidson They gave the Gang of 13 a platform from which to launch These new guys were brighter than bright They put a management team together that knew no bounds in success I am sure that Marketing 101 in every business school teaches and will continue to teach their brilliant story Harley Davidson became the epitome of American manufacturing and marketing the darling of capitalism at its finest Think about it How could a rusty old manufacturer whose time had drifted by reach such pinnacles of success Well H D had a little help along the way with two main sociological factors 1 The post World War II baby boom the aging bulge in American demographics looking for adventure and whatever safely came their way 2 A generation that worked hard raised families and then looked back at what they had missed in their youth Harley Davidson embodied the freedom and adventure they lacked Harley Davidson was granted two decades in which to plan a lasting and viable future It sought to be the motorcycle of mainstream America The world would follow This venerable company almost pulled it off The Motor Company updated technology both in their manufacturing venue and in the product itself H D balanced on a near impossible fulcrum maintaining tradition on one side and complying with environmental dictates on the other The Evolution s successor the air cooled Twin Cam introduced in 1999 with great success H D continued to grow and prosper I have always viewed the Twin Cam as a transitional model embracing the past but leading into a future of overhead cams and water jackets The new H D V

Rod's technological marvels are a wonderful attempt but as much as the Factory hoped mainstream Harley riders did not take the bait en masse. After all they had their psychological needs. These attempts did not prevent dark clouds from appearing on the horizon. 1 Inexorably the post World War II baby boom's bulge has grown older losing interest in reclaiming youth with interests shifting elsewhere. Who is to take over this downsizing market? Who will be left to support the Motor Company in the style it has become accustomed to? 2 In my humble opinion the masters of marketing did not fill the coming void of consumers. I think H D is good at pretty much everything except lowering prices for the incoming generations. Nor have they developed affordable and desirable product lines for the youth. Certainly the Factory began to enjoy economies of scale in manufacturing. I for one do not think they have used their profits wisely for continued prosperity. Will I continue to ride a Harley at age 62? Sure I will but I was riding them before they became cool. I am not a dentist looking for a safe walk on the wild side or a movie star acquiring the in bauble of the day. The Evolution motorcycle saved the Hog's bacon but a new savior is now required.

2021 Harley Davidson STREET GLIDE Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book Helming, 2021-07-07 **Harley-Davidson Sportsters Owners Workshop Manual** Curt Choate, Tom Schauwecker, John Harold Haynes, 2001. Total Car Care is the most complete step by step automotive repair manual you'll ever use. All repair procedures are supported by detailed specifications, exploded views and photographs. From the simplest repair procedure to the most complex, trust Chilton's Total Car Care to give you everything you need to do the job. Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide. **Harley-Davidson Glides Motorcycle Repair Manual** Curt Choate, Tom Schauwecker, John Harold Haynes, 1990 Harley-Davidson Glides Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1991 **2025 Harley Davidson Heritage Classic Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book** Helming, 2025-07-08 **Clymer Harley-Davidson Shovelheads 66-84: Service, Repair, Maintenance** Ron Wright, 1992-09-01. Clymer motorcycle repair manuals can save you money on maintenance and repair bills. Step by step procedures and detailed illustrations guide you through every job from maintenance and troubleshooting all the way to complete teardown and rebuild. General information. Troubleshooting. Tune up and routine maintenance. Engines. Clutch. Transmission and gearshift mechanisms. Fuel injection system. Emissions controls and exhaust systems. Electrical system. Cooling system. Front suspension and steering. Rear suspension and final drive. Brakes. Frame body and frame repainting. Supplements. Wiring Diagrams. *Harley-Davidson Fls/Fxs/Fxc Softail Series* Editors of Haynes Manuals, 2020-08-18. With the help of the Clymer Harley Davidson FLS FXS FXC Softail Series Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come. Clymer manuals are very well known for their thorough and comprehensive nature. This manual is loaded with step by step procedures along with detailed photography, exploded views, charts and diagrams to enhance the steps associated with a service or repair task. This Clymer manual is organized by subsystem with procedures grouped together for

specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific Harley Davidson Softail Series models covered by this manual are FLS 103 Softail Slim 2012 2017 FLSS 110 Softail Slim 2016 FLSTC Heritage Softail Classic 2011 FLSTC 103 Heritage Softail Classic 2012 2017 FLSTC ANV Heritage Softail Classic 110th Anniversary Edition 2013 FLSTF Fat Boy 2011 FLSTF Fat Boy 103 2012 2017 FLSTF Fat Boy Lo 103 2012 2016 FLSTFB Fat Boy Lo 2011 FLSTFB ANV Fat Boy Lo 110th Anniversary Edition 2013 FLSTFB 103 Fat Boy Lo 2012 2016 FLSTFB 103 ANV Fat Boy Lo 110th Anniversary Edition 2013 FLSTFBS 110 Fat Boy Lo 2016 FLSTBS 110 Fat Boy S 2017 FLSTN Softail Deluxe 2011 FLSTN 103 Softail Deluxe 2012 2017 FLSTNSE CVO Softail Deluxe 2014 FLSTSB Softail Cross Bones 2011 FTSTSE2 CVO Softail Convertible 2011 FTSTSE3 CVO Softail Convertible 2012 FXCWC Rocker C 2011 FXS 103 Blackline 2012 2013 FXSB 103 Softail Breakout 2014 2016 FXSB 103 Breakout 2017 FXSBSE 110 Softail Breakout 2013 2015 FXST 103 Softail Standard 2011 2013 Does not cover FXSE CVO Pro Street Breakout 2017

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