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SERVICE PARTS MANUAL

Form No.
902580
Revised
1998

GEHL COMPANY

Hi, Dealer!

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number should always be given. Numbers for this unit are stamped on a plate located in the compartment in the Rear and Below the Right Hand Side Panel.

"Right" and "Left" are determined from a position sitting on the Seat and looking forward. From this position, the Front Throttle is on the Right Side of Controls.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to recall such changes on any unit previously delivered.

NOTE: On original Tire replacement, Company policy prohibits the sale of replacement tires for all original GEHL machinery. Replacement Wheel Bars are available and the new information is carried out with the Wheel Bars to facilitate replacement tire selection. **ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.**

NOTE: Common hardware, such as nuts, cap screws, etc., are listed in the parts list but NOT Illustrated. Hardware listed is for mounting purposes and NOT included when the part is ordered for replacement. For the part numbers of common hardware, refer to the attaching hardware table located inside the back cover.

Standard hardware company appears in a chart at the end of this manual.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, minimum as per plate. Hexagons Nuts for Grade 5 Cap Screws or Bolts are Grade 8. Hexagons Nuts for other Cap Screws or Bolts are Grade A.

The following abbreviations are used in this manual:

CR	• Carriage Bolt
HRCS	• Hexagons Head Cap Screw
HRHCS	• Hexagons Washer Head Self Tapping Screw
PTWMS	• Phillips Cross Head Machine Screw
BRMS	• Round Head Machine Screw
SRMS	• Square Head Set Screw
SGRMS	• Square Head Set Screw
LR	• Lock Wash (Thru)
SR	• National Flange
RR	• Right Hand/Thru
SL	• Self Locking/Thru
TPF	• Double Flank Tooth
CR	• Carriage Nut
SRN	• Hexagons Nut Nut
HR-N	• Hexagons Lock Nut
HRN	• Hexagons Machine Nut
HN	• Hexagons Nut
LN	• National Nut
NY	• Wing Nut
LS-N	• External/Thread Lock Washer
LS-N	• Internal/Thread Lock Washer
LN	• Lock Washer
PN	• Plate Washer
SPF	• National Pipe Flange
T	• Tumbler

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