

Concrete Surface Profile Inspection Guide

Use this guide to identify the surface profile of your concrete. CSP₁ being the indicator for a nearly flat floor and CSP₁₀ indicative of an extremely rough floor. The range of variation will depend on strength, composition, aggregate and finish.

CSP₁

Ideal Applications:
• Sealers 0-2 mils

Desired Finish
Profile: 10 mils
• Wire brush
• Acid etch

Methods:
Tarnish scrubber with wire heads or chemical stripper

CSP₂

Ideal Applications:
• Sealers 0-2 mils
• Thin films 2-3 mils

Desired Finish
Profile: 30 mils
• Diamond grind

Method:
Grinder with 30 grit metal-bond tooling

CSP₃

Ideal Applications:
• Thin films 2-3 mils
• High-build coatings 10-40 mils

Desired Finish
Profile: 30 mils
• Fine etch
• Diamond stone
• Light blast

Methods:
Grinder with PCDs or shot blaster

CSP₄

Ideal Applications:
• High-build coatings 10-40 mils
• Self-leveling toppings 30 mils-1/8"

Desired Finish
Profile: 30 mils
• Med etch
• Very fine strip/scrape
• Light med blast

Methods:
Floor grinder with bush hammers, shot blaster or scarifier

CSP₅

Ideal Applications:
• High-build coatings 10-40 mils
• Self-leveling toppings 30 mils-1/8"
• Polymer overlays 1/8"-1/4"
• Concrete overlays & repair materials 1/4" +

Desired Finish
Profile: 60 mils
• Coarse etch
• Fine scarify
• Med blast
• Fine strip/scrape

Methods:
Floor grinder with bush hammers, shot blaster or scarifier

CSP₆

Ideal Applications:
• Self-leveling toppings 30 mils to 1/8"
• Polymer overlays 1/8" to 1/4"
• Concrete overlays & repair materials 1/4" +

Desired Finish
Profile: 120 mils
• Med scarify
• Med-heavy blast
• Med strip/scrape

Methods:
Shot blaster or scarifier

CSP₇

Ideal Applications:
• Polymer overlays 1/8"-1/4"
• Concrete overlays & repair materials 1/4" +

Desired Finish
Profile: 120 mils
• Med-coarse scarify
• Med-heavy blast
• Med-coarse strip/scrape

Methods:
Shot blaster or scarifier

CSP₈

Ideal Applications:
• Polymer overlays 1/8"-1/4"
• Concrete overlays & repair materials 1/4" +

Desired Finish
Profile: 120 mils
• Coarse scarify
• Coarse scabble
• Fine plane

Methods:
Scarifier or scabber

CSP₉

Ideal Applications:
• Polymer overlays 1/8"-1/4"
• Concrete overlays & repair materials 1/4" +

Desired Finish
Profile: 120 mils
• Very coarse scarify
• Medium plane

Method:
Scarifier

CSP₁₀

Ideal Applications:
• Concrete overlays & repair materials 1/4" +

Desired Finish
Profile: 1200 mils
• Coarse Plane

Method:
Scarifier

Icri Guideline 03732 Concrete Surface Profile

**Michael Grantham,P A Muhammed
Basheer,Bryan Magee,Marios Soutsos**



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Concrete Surface Engineering Benoit Bissonnette, Luc Courard, Andrzej Garbacz, 2018-10-09 Applying any material to an existing concrete surface intrinsically entails the development of a bond. Considering the ever increasing importance of concrete repair and protection which imply the creation of an interface between two materials, an improved knowledge of concrete surface characteristics is paramount. Surface engineering, which has evolved from the world of metallurgy, addresses all surface related considerations, notably adhesion. It provides a fundamental understanding of what will make the contact between two materials effective or not, allowing for interactions of variable intensity. It also comes with a variety of scientific tools for characterizing the quality of the substrate, the properties of the new material layer and their interface. In the case of concrete surface treatment, this is especially important for achieving lasting results. This book addresses the essentials of concrete surface engineering in view of a wide variety of concrete surface treatments, from protective coatings to repairs. It provides a leading edge source of information for practicing engineers, architects, repair specialists and researchers on the following topics: Surface engineering principles applied to concrete; Methods and techniques for assessing concrete surface characteristics; Fundamentals of adhesion between concrete and surface repairs; treatments; Compatibility requirements for concrete surface repairs; treatments; Review of surface preparation techniques available for concrete; Achievement and appraisal of bond between existing concrete and surface repairs; treatments. Benoit Bissonnette is professor of civil engineering at Laval University in Quebec City, Canada. Luc Courard is professor of building materials at the University of Liège in Belgium. Andrzej Garbacz is professor of building materials engineering in the Department of Building Materials Engineering at the Warsaw University of Technology in Poland.

Concrete Solutions 2014 Michael Grantham, P. A. Muhammed Basheer, Bryan Magee, Marios Soutsos, 2014-08-18 The Concrete Solutions series of International Conferences on Concrete Repair began in 2003 with a conference held in St Malo, France, in association with INSA Rennes. Subsequent conferences have seen us partnering with the University of Padua in 2009 and with TU Dresden in 2011. This conference is being held for the first time in the UK in association with the Association for Preservation Technology, 2009.

ACI Manual of Concrete Practice, 2007 *Bulletin - Association for Preservation Technology* Association for Preservation Technology, 1997 Concrete Repair Bulletin, 2008

Seventh International Symposium on Utilization of High Strength/ High Performance Concrete H. G. Russell, 2005 *PCI Journal*, 2007

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