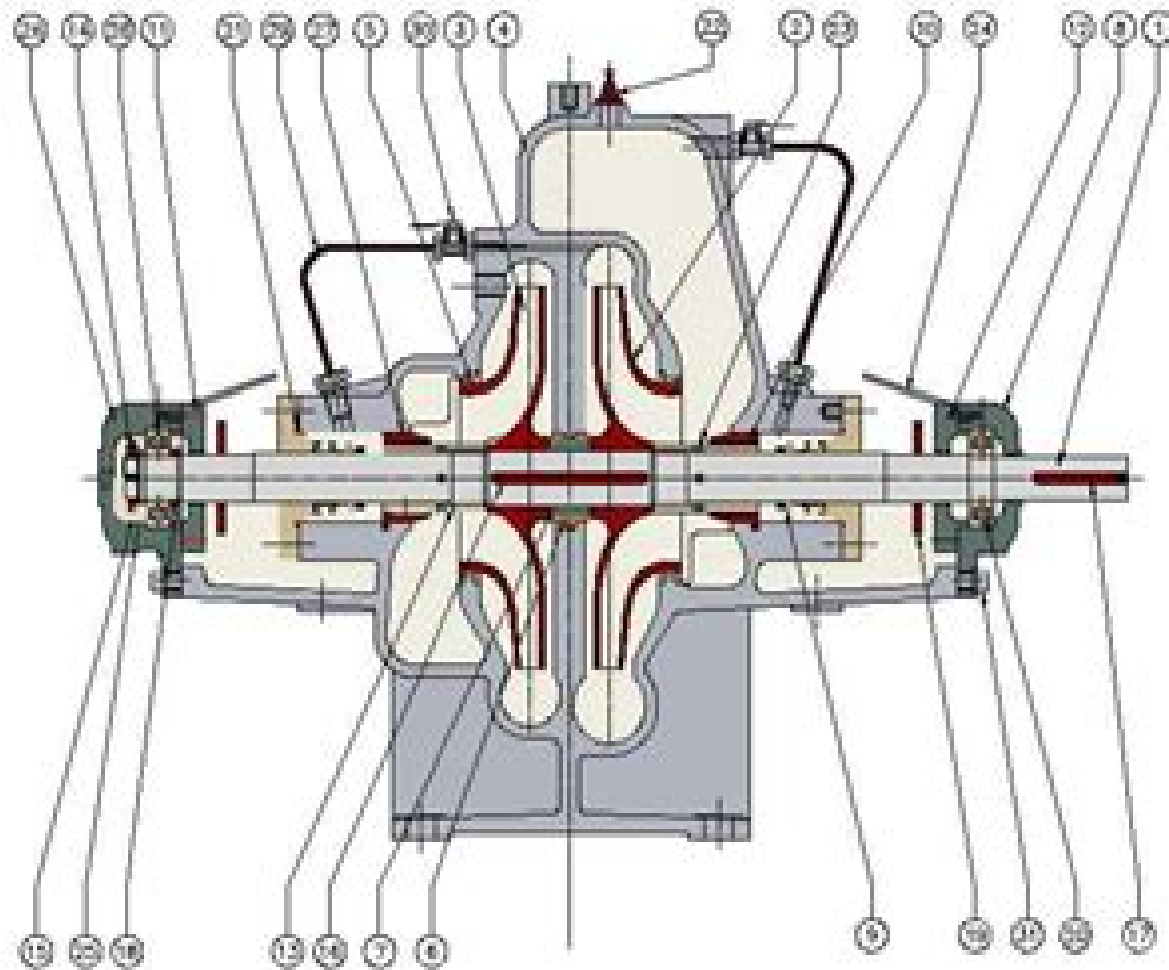


CROSS SECTIONAL DRAWING FOR SINGLE ENTRY IMPELLER WITH INTERNAL CROSS-OVER TWO STAGE PUMP WITH CATRIDGE MECHANICAL SEALS



SLNO	DESCRIPTION	QTY	PART NO
1	SHAFT	1	103
2	IMPELLER 1 ST STAGE (R.H.)	1	102-R
3	IMPELLER 2 ND STAGE (L.H.)	1	102-L
4	CASING	1 SET	100
5	CASING WEAR RING	2	128
6	INTER STAGE BUSH	1	300
7	INTER STAGE COLLAR	1	301
8	BEARING BRACKET (P.E.)	1	264
9	BALANCED CARTRIDGE MECHANICAL SEAL	2	101
10	STUFFING BOX BUSH (P.E.)	1	260
11	BEARING END COVER INNER (P.E.)	1	271
12	BEARING END COVER OUTER (P.E.)	1	270
13	IMPELLER NUT	2	302
14	BEARING LOCK NUT	1	141
15	BEARING LOCK WASHER	1	142
16	IMPELLER KEY	1	107
17	COUPLING KEY	1	108
18	THRUST COLLAR	1	129
19	WATER THROWER	2	148
20	DEEP GROOVE BALL BEARING (P.E.)	1	272
21	O RING FOR GLAND PLATE	2	303
22	AIR COCK	2	114
23	GRUB SCREW	2	304
24	SHAFT GUARD	2	262
25	BEARING BRACKET	1	228
26	BEARING BRACKET (P.E.)	1	271
27	STUFFING BOX BUSH (P.E.)	1	260
28	DEEP GROOVE BALL BEARING (P.E.)	1	267
29	WATER SEALING PIPE	2	118
30	BALL VALVE	2	-
31	COUPLER PIN FOR BEARING BRACKET	2	240

- P.E. - POWER END, F.E. - FREE END

 PUMPSENSE		APPR NO. WSP007-02-141	
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Goulds Horizontal Split Case Fire Pump Manual

JL Elias



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