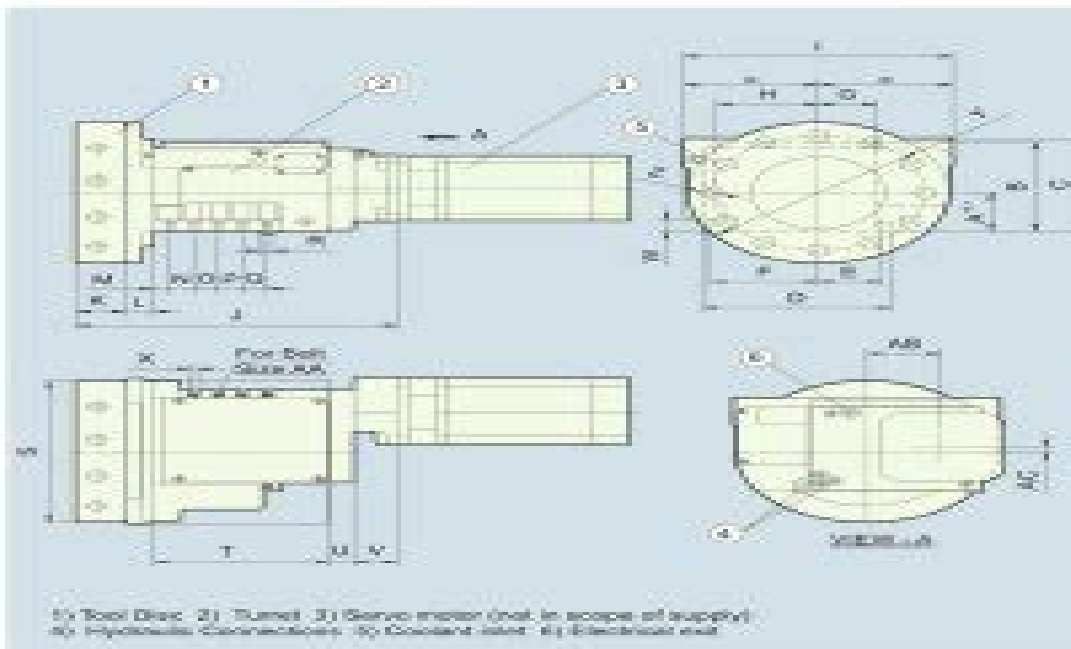




Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



	SMT-100A	SMT-80A
A	125	100
B	272	230
C	285	243
D	325	284
E	110	90
F	180	150
G	100	80
H	170	142
I	424	378
J	524	558
K	70	70
L	40	40
M	24	22
N	40	38
O	40	38
P	40	38
Q	40	38
R	38	30
S	422	368
T	290	244
U	50	35
V	60	60
W	25	25
X	10	11
Y	340	300
Z	VDI 40	VDI 30
AA	M12	M10
AB	125	100
AC	20	12

Specifications

		SMT-100A	SMT-80A
Turret Center Height	mm	125	100
No of Stations		8/12	8/12
Inertia of transportable masses	kgm ²	0.2	1.8
Turret Indexing Time (for next station)	sec	0.16	0.14
Time for next partial step (Without acceleration and braking)	sec	0.05	0.04
Turret Clamp time	sec	0.1	0.1
Turret De-clamp Time	sec	0.1	0.1
Indexing Frequency	min-1	10	20
Hydraulic Pressure	kg/cm ²	50	50
Clamping force	kpf	4,050	2,300
Turret weight (Without Tool Disc, Motor)	kg	130	110
Servo Motor D. 0.5kw			
Fanuc		G3	G2
Siemens		1FT6060	1FT6064

Hydraulic Turret Electrical Control Manual

Jin-Ying Zhang



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