

## Timing Adjustments

### ⚠CAUTION

Engine may be timed while cranking engine with starter motor. To prevent engine from starting when being cranked, all spark plugs must be removed.

1. Insert Spark Gap Tool (91-63998A1) into each spark plug boot and attach alligator clips to good engine ground.
2. Disconnect remote fuel line from engine.
3. Connect remote control electrical harness to engine wiring harness.
4. Remove throttle cable barrel from barrel retainer.

**IMPORTANT:** If trigger link rod was disassembled verify that 11/16 in. (17.5mm) is retained.



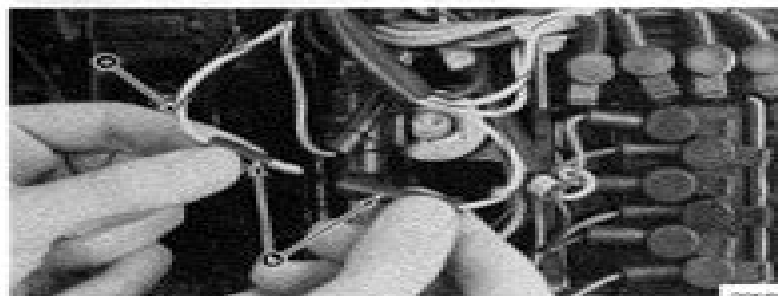
a - Trigger Link Rod

5. Disconnect and isolate white/black lead (starboard side of engine) from 3 wire stabilizer box at bullet connector.

### ⚠WARNING

While cranking outboard, keep clear of propeller as it may rotate.

**IMPORTANT:** To time outboard at cranking speed, a fully charged battery must be used.



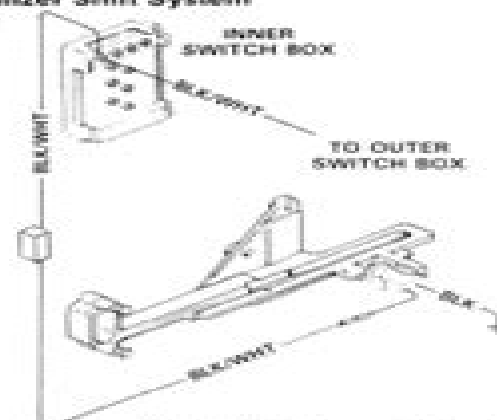
a - White/Black Lead  
b - Bullet Connector

## MAXIMUM TIMING ADJUSTMENT

### ⚠CAUTION

Models equipped with Idle Stabilizer Shift Kit Accessory (P/N 87-814281A1), excluding Merc XR4 and Mariner Magnum II, require maximum timing (cranking speed) to be retarded 3° from specifications listed on page 2C-1. Note, Stabilizer Shift Kit is standard on XR4 and Magnum II models and already has retarded timing degrees calibrated into specifications listed on page 2C-1.

#### Idle Stabilizer Shift System



50707

1. Connect timing light to No. 1 spark plug lead (TOP STARBOARD BANK).
2. With engine in neutral, move throttle lever to place maximum spark advance screw against stop. Crank engine with starter motor and adjust maximum spark advance timing mark (see specifications preceding) with timing pointer. Due to the spark advance/retardation characteristics of this ignition system, this cranking speed adjustment will increase (XR4, Magnum II) or decrease (135, 150, 175, 200) timing at maximum RPM. Retighten jam nut on adjustment screw.



20755

a - Maximum Spark Advance Screw

# Mercury Xr4 Service Manual

**RJ Alexander**



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## Table of Contents Mercury Xr4 Service Manual

1. Understanding the eBook Mercury Xr4 Service Manual
  - The Rise of Digital Reading Mercury Xr4 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mercury Xr4 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mercury Xr4 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mercury Xr4 Service Manual
  - Personalized Recommendations
  - Mercury Xr4 Service Manual User Reviews and Ratings
  - Mercury Xr4 Service Manual and Bestseller Lists
5. Accessing Mercury Xr4 Service Manual Free and Paid eBooks
  - Mercury Xr4 Service Manual Public Domain eBooks
  - Mercury Xr4 Service Manual eBook Subscription Services
  - Mercury Xr4 Service Manual Budget-Friendly Options
6. Navigating Mercury Xr4 Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mercury Xr4 Service Manual Compatibility with Devices
  - Mercury Xr4 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mercury Xr4 Service Manual
  - Highlighting and Note-Taking Mercury Xr4 Service Manual
  - Interactive Elements Mercury Xr4 Service Manual
8. Staying Engaged with Mercury Xr4 Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Mercury Xr4 Service Manual
- 9. Balancing eBooks and Physical Books Mercury Xr4 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mercury Xr4 Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mercury Xr4 Service Manual
  - Setting Reading Goals Mercury Xr4 Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mercury Xr4 Service Manual
  - Fact-Checking eBook Content of Mercury Xr4 Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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