



## LogixPro Relay Logic Introductory Lab

### R2Logic Relay Logic Instructions

This exercise is designed to familiarize you with the operation of LogixPro and to step you through the process of creating, editing and testing simple PLC programs utilizing the Relay Logic Instructions supported by R2Logic.



From the Simulations Menu at the top of the screen, Select the I/O Simulation and ensure that the User Instruction Bar shown above is visible.



The program editing window should contain a single rung. This is the End of Program rung and is always the last rung in any program. If this is the only rung visible then your program is currently empty.

If your program is not empty, then click on the File menu entry at the top of the screen and select "New" from the drop-down list. A dialog box will appear asking for you to select a Processor Type. Just click on "OK" to accept the default TLP LogixPro selection.



Now maximize the Program Simulation Window

# Instruction Manual For Logixpro 5

**Julia Schneider**



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