

## General

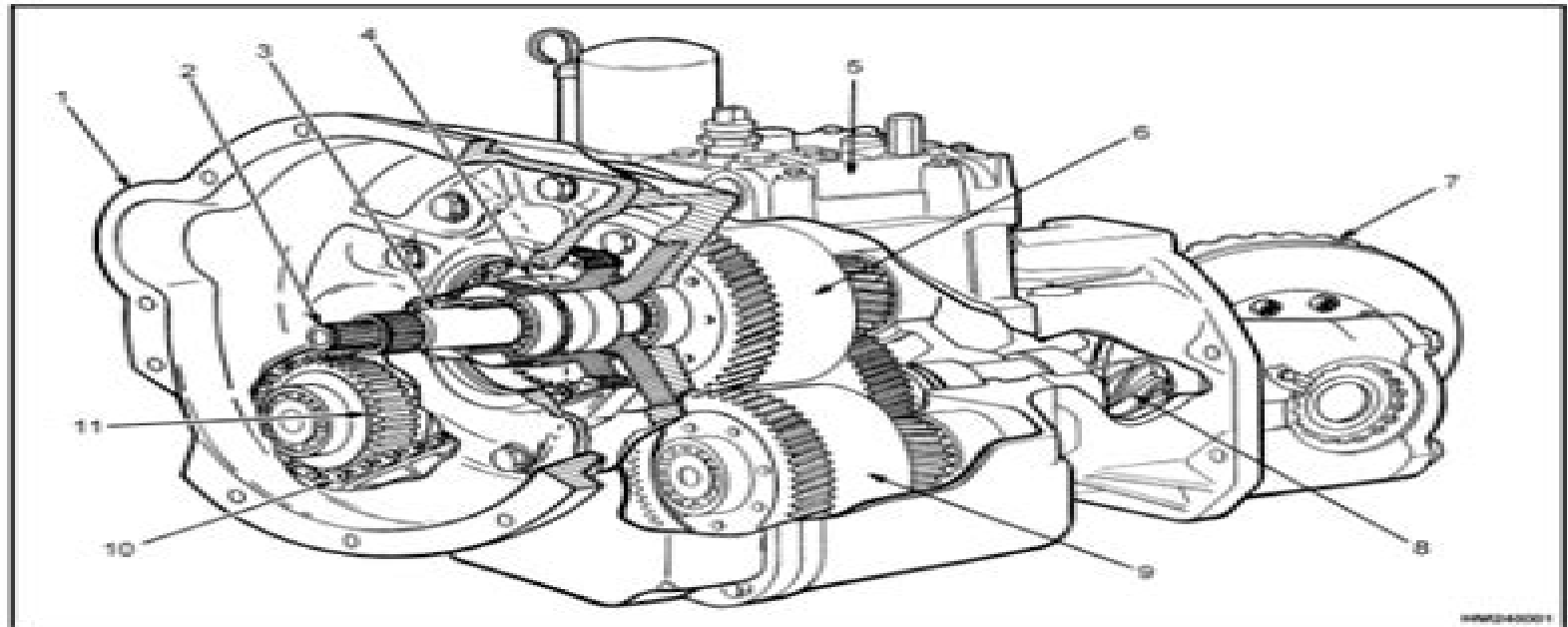
This section has the description and operation of the single-speed powershift transmission. Repair information is in the section **Single-Speed Powershift Transmission (Troubleshooting and Repair)** 1300 SRM 501.

## Description and Operation

### GENERAL

The single-speed powershift transmission is a constant mesh transmission that has one forward and one reverse speed. The transmission has two clutches, a forward and reverse clutch, that are applied hydraulically and released by spring force.

The single-speed powershift transmission has a torque converter, transmission pump, forward and reverse clutch assemblies, control valve, and differential assembly. See Figure 1. There is a chain drive arrangement on the front cover of the transmission. The chain is driven by the torque converter and causes the rotation of the transmission pump and the hydraulic system pump.



**NOTE:** H2.00-3.20XM (H40-65XM) SHOWN. S2.00-3.20XM (S40-65XM) SIMILAR.

- |                                   |                   |                   |                   |
|-----------------------------------|-------------------|-------------------|-------------------|
| 1. TORQUE<br>CONVERTER<br>HOUSING | 3. STATOR         | 7. RING GEAR      | 11. PUMP SPROCKET |
| 2. INPUT SHAFT                    | 4. DRIVE SPROCKET | 8. PINION         |                   |
|                                   | 5. CONTROL VALVE  | 9. REVERSE CLUTCH |                   |
|                                   | 6. FORWARD CLUTCH | 10. CHAIN         |                   |

*Figure 1. Transmission*

# Hyster H45xm Manual

**Hyster Co**



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