

# Hypertherm® powermax1051

## Sistema de plasma manual o mecanizado para cortar y ranurar metal

Capacidad	Espejor	Velocidad de corte
Recomendada	Capacidad de corte manual	
	32 mm (1-1/4 pulg.)	500 mm/min (20 pulg/min)
	38 mm (1-1/2 pulg.)	250 mm/min (10 pulg/min)
Corte de separación	50 mm (2 pulg.)	125 mm/min (5 pulg/min)
Perforación	22 mm (7/8 pulg.)*	
	* Capacidad de perforación para uso manual o con control de altura de la antorcha automática	
	Tasa de remoción de metal	Perfil de la ranura
	Capacidad de ranurado	
	5,8 kg por hora	5,4 mm P x 7,4 mm A

### Productividad máxima

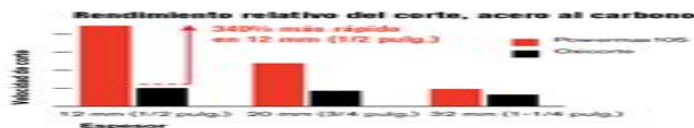
- Mayores velocidades de corte: tres veces más rápido que el oxicoorte de 1/2 mm (1/2 pulg.) de acero al carbono.
- Cuidado de corte y ranurado superior reduce el tiempo invertido en la rectificación y tratamiento del borde.
- Fácil de usar para el corte y ranurado.
- La tecnología Smart Sense™ regula automáticamente la presión de aire de acuerdo con la longitud de la antorcha y el modo de operación.
- Antorcha manual y antorchas recta mecanizada y robótica para mayor versatilidad y facilidad de uso.
- La tolerancia en un amplio rango de voltaje mejora el rendimiento de los generadores de energía y las condiciones de bajo voltaje en la línea.
- La protección optimizada reduce la acumulación de escoria y permite un corte con arrastre sin dificultades para lograr mejores resultados.

### Fabricación y ensayo para soportar las condiciones más rigurosas

- Las antorchas Duramax™ están diseñadas para resistir calor e impacto de altura.
- La tecnología SpringStart™ asegura un arranque uniforme y una antorcha más confiable.
- Poco mantenimiento por un tiempo de operación máximo – sigue funcionando.
- Costo operativo menor.
- Mayor duración de los consumibles por un menor costo y mayor tiempo de operación.
- La detección exclusiva del final de la duración del electrodo protege la antorcha y la pieza al cortar de manera automática.
- Mayor eficiencia de potencia disminuye el consumo de energía.



### Estilos de antorcha Duramax



## Especificaciones

Voltajes de entrada	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A
Corriente de entrada a 208 V 3-F	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A
Corriente de salida	30 a 100 A
Voltaje de salida nominal	160 VDC
Ciclo de trabajo a 60 Hz	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A
Voltaje en circuito abierto	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A
Dimensiones con cables	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A
Peso con cables de 12 m	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A
Alimentación de gas	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A
Presión y rango de flujo de control de gas	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A
Longitud del cable de potencia de entrada	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A
Tipo de fuente de energía	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 400 V 3-F 50 A CE 480 V 3-F 50 A

## Funcionamiento del generador de energía

Voltaje nominal del motor (VAC)	Voltaje del sistema (V)	Rendimiento (centímetros de corte)
208	160	Completo
230	160	Completo
240	160	Completo
280	160	Completo
280	160	Completo
400	160	Completo
400	160	Completo
480	160	Completo

## Velocidad de corte máxima

Material	Corriente (amperios)	Espejor (mm)	Velocidad de corte (mm/min)	Velocidad de corte (pulg/min)
Acero al carbono	100	12	500	20
	100	12	250	10
	100	12	125	5
Acero inoxidable	100	12	250	10
	100	12	125	5
	100	12	62	2.5
Aluminio	100	12	500	20
	100	12	250	10
	100	12	125	5

\* Las velocidades máximas de corte están basadas en el rendimiento de corte promedio de la antorcha Hypertherm. Las velocidades de corte para un rendimiento de corte rápido pueden variar según los detalles de la aplicación y el material.

## Información para pedidos

Fuente de energía estándar		Fuente de energía con puerto CPC y ranura de voltaje seleccionable		Fuente de energía con puerto CPC y ranura de voltaje seleccionable	
Tamaño	Manual 75"	Tamaño	Manual 75"	Tamaño	Manual 75"
208 a 500 V 3-F	050036	208 a 500 V 3-F	050036	208 a 500 V 3-F	050036
230 a 480 V 3-F	050037	230 a 480 V 3-F	050037	230 a 480 V 3-F	050037
240 a 480 V 3-F	050038	240 a 480 V 3-F	050038	240 a 480 V 3-F	050038
280 V 3-F	050039	280 V 3-F	050039	280 V 3-F	050039
280V/280V/280V 3-F	050040	280V/280V/280V 3-F	050040	280V/280V/280V 3-F	050040
400 V 3-F	050041	400 V 3-F	050041	400 V 3-F	050041
400 V 3-F	050042	400 V 3-F	050042	400 V 3-F	050042
480 V 3-F	050043	480 V 3-F	050043	480 V 3-F	050043
480 V 3-F	050044	480 V 3-F	050044	480 V 3-F	050044

\* Para comprar un sistema de energía, consulte el manual de instrucciones.

\* Para comprar un sistema que requiera cables de 600V.

\* Para comprar un sistema que requiera cables de 600V.

## Configuraciones personalizadas

Seleccione la fuente de energía, el juego de consumibles de la antorcha, el cable de masa y los demás componentes.

Opciones para fuente de energía	Fuente de energía estándar	Fuente de energía con puerto CPC y ranura de voltaje seleccionable	Fuente de energía con puerto CPC y ranura de voltaje seleccionable
208 a 500 V 3-F	050036	050036	050036
230 a 480 V 3-F	050037	050037	050037
240 a 480 V 3-F	050038	050038	050038
280 V 3-F	050039	050039	050039
280V/280V/280V 3-F	050040	050040	050040

\* No incluye cables de alimentación.

## Opciones de juegos de consumibles para empezar

Juego	Manual	Mecanizado	Mecanizado con consumibles de corte de altura
	050045	050046	050047

## Opciones de componentes

Longitud del cable	Antorchas						Cables de masa			Cables de control		
	Manual		Mecánica		Robotizada		Pieza manual	Pieza manual C	Terminal de conexión	Interconector de arranque	Conector CNC Signa	Conector CNC Signa
	75"	90"	100"	Mono 100"	40"	50"						
4,5 m.			050046	050047								
6,9 m.	050049	050048			050044	050045	050046	220054	220055	220056	030050	030051
9,3 m.			050047	050046								
11,7 m.	050048	050047	050049	050048				220055	220056	220057	030051	030052

\* Para comprar un juego de consumibles, consulte el manual de instrucciones.

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# Hypertherm Powermax 105 Manual

**Ying-Ying Zheng**



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