Syncrowave 200

TIG/Stick Welding Power Source

Quick Specs

Light Industrial Applications

Light Metal Fabrication Maintenance/Repair Operations Light Manufacturing Automotive Repair Vocational Training Hobbyist

Processes

TIG (GTAW) Welding Stick (SMAW) Welding Pulsed TIG (GTAW-P) Welding Input Power Requires 1-Phase Power

Amperage Range 5-200 A

Rated Output 150 A at 26 V. 40% Duty Ovcle

Weight Base Model: 238 to (108 kg)

Runner: 271 lb (123 kg)

The Power of Blue:

Squarewave output with AC balance control features adjustable penetration and cleaning action while increasing arc stability on various aluminum alloys, and helps eliminate tungsten spitting and arc rectification.

MEW! Cable management system uses dual cable hangers and foot control storage conveniently attach to the power source side panels to allow all weld cables and the remote foot control to be neatly stored, preventing torch, cable or remote damage.

AEW! Synero Start* allows the operator to choose from three different starting conditions to optimize the application (Soft/Standard/Hot).

AEBY Runner has low cylinder rack to eliminate the need for lifting when changing gas cylinders.

Fan-On-Demand" improves power efficiency and reduces noise and maintenance by lessening the amount of airborne contaminants pulled through the machine.

Adaptive Hot Start" for

Stick are starts automatically increases the output amperage at the start of a weld should the start require it. Prevents the electrode from sticking and creating an inclusion.

MEWY Weldcraft* WP1712SFDI50 -TIG torch. 150 A, air-cooled torch features super flex (SF) braided nylon power cable for maximum flexibility. **MEW?** Auto-Postflow protects the weld end zone and electrode by optimizing postflow time based on welding amperage — for adequate shielding every time without waste and no need for adjustment.

AEW? Dual digital meters with alpha-numeric displays allow for quick and easy viewing and preset values for voltage, amperage and other key variables. Allows for greater accuracy and repeatability in the welding procedure.

AEBY Suilt-in pulse control enhances weld bead and puddle control for improved appearance and quality — reduce burn through, coordinate the addition of filler material, and reduce the warping effects of distortion by reducing the average heat input.

MEMY 115 V auxiliary power receptacle is conveniently located on the front panel, allowing for operation of a Coolmate* torch coolant system or other small tools.

Arc hour/bycle counter records actual welding time and number of arc starts.

DIG coetrol allows the arc characteristics to be changed for specific applications and electrodes. Lower the DIG setting for smooth running electrodes like E7018 and increase the DIG setting for stiffer.

New!

TRUE BLUE

Power source is warranted for 3 years, parts and labor. Original main power rectified parts are warranted for 5 years. MADE IN B BOY A

more penetrating electrodes like E6010.



Miller Electric Mfg. Co.

Synchowave

200 Runner

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Rosina Ehmann

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