

Marlin 922 Magnum



Before You Use This Firearm

It is important that you read and understand this manual before using your firearm. Warnings are highlighted in red, and should be read and heeded carefully. Also follow "Marlin's Guide to Gun Safety", which is in this manual.

WARNING: Your rifle was shipped completely assembled and should not be used or disassembled without fully reading and understanding the instructions in this Owner's Manual.

WARNING: This rifle has been designed to use ammunition manufactured to the specifications of the Sporting Arms and Ammunition Manufacturers' Institute (SAAMI). Ammunition not manufactured to these standards may not function properly in this rifle and may cause damage or personal injury. The brands of ammunition we recommend are Federal, Winchester andCCI (with the exception of the CCI 30 grain +V cartridge, which may cause the rifle to malfunction.)

How to Operate the Safety

WARNING: Prior to firing, become familiar with the operation of the safety by practicing with the rifle unloaded.

The safety mechanism is a Garand-type steel lever located in the forward section of the trigger guard. To put the rifle on SAFE, pull the lever rearward as far as it will go. It will protrude into the trigger guard and the letter "S" will be visible (See A).



SAFE Position.

FIRE Position.

To move the safety to the FIRE position, push it forward as far as it will go. It will protrude in front of the trigger guard, and the letter "F" will be visible (See B).

WARNING: Never disassemble the safety. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling. Never use a firearm with a safety that does not function properly. (See instructions for factory maintenance in the back of this manual.)

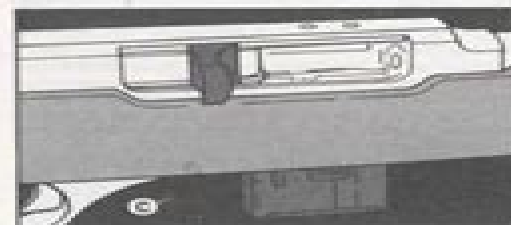
Other Safety Features

1. Automatic "Last-Shot" Bolt Hold-Open

This feature is activated when the magazine is empty and the last shot has been fired, or when the charging handle is pulled back fully with an empty magazine in place (See C).

The bolt will not stay open automatically unless an empty magazine is locked in place.

To release the bolt from the automatic hold-open position, remove the magazine, pull the charging handle to the rear, and release.



Automatic "last-shot" bolt hold-open.

2. Manual Bolt Hold-Open Feature

In addition to the automatic "last-shot" bolt hold-open, the manual bolt hold-open device allows you to lock the bolt in the fully open position at any time. (It can be used whether or not the magazine is locked in place.)

Pull the charging handle all the way back and hold it there (See D). Next, pull the bolt hold-open latch, which is located on the left side of the receiver, as far back as it will go (See E). Release the charging handle, and the bolt is in the manual bolt hold-open position.



Push the charging handle all the way back, and hold it there. To close the bolt from the manual hold-open position, remove the magazine and push the bolt hold-open latch as far forward as it will go (See E). Then, pull the charging handle back and release it.



Push bolt hold-open latch forward.

Note: If an empty magazine is in the rifle, the bolt will not close because of the automatic "last-shot" hold-open feature (See C). If a loaded magazine is in the gun, a cartridge will be chambered when you release the bolt.

WARNING: When not in use, the safest possible way to handle your rifle is completely unloaded, with the action open, the safety on SAFE, the magazine removed, and pointed in a safe direction.

3. Magazine Disconnect Feature

As an additional safety feature, your rifle will not fire when the magazine has been removed.

How to Load

WARNING: Before loading your rifle, always check the bore to be sure it is free of grease, oil or any other obstruction.



Removing the magazine.

Loading the magazine.

With the empty magazine in place, pull the charging handle all the way back and release it. This will lock the bolt in the automatic "last-shot" hold-open position. Depress the magazine release latch on the right side of the magazine housing (See F), and remove the magazine. Insert cartridges as shown in G. With the gun pointed in a safe direction, and the safety on SAFE, insert the loaded magazine fully into its housing, being sure it locks in place. **IMPORTANT:** Always start the loading cycle with the bolt open. The magazine will not lock in place if the bolt is closed.

Cocked and Ready

With the safety on SAFE and the loaded magazine locked in place, the rifle in normal shooting position, and pointed in a safe direction, pull the charging handle all the way back and let it snap forward freely (See H & I).



Pull charging handle all the way back.

Let it snap forward freely.

WARNING: Rifle is now cocked and ready to fire as soon as the safety is moved to FIRE position.

How to Fire

WARNING: Fired shell casings are extremely hot immediately after being ejected. Avoid contact until they have cooled.

WARNING: Because of its self-loading action, always assume that your rifle is cocked and loaded.

WARNING: Wear protective glasses while shooting.

Push the safety to the FIRE position and, with the gun pointed at the target, squeeze the trigger. Since your rifle is a self-loader, after each shot is fired it is ready to be fired again. If you have not fired all cartridges, be sure to put the safety on SAFE until you are ready to shoot again.

Note: Because this rifle has a fluted chamber, fired cartridge cases will have dark parallel lines along their length. This is a normal condition.

Marlin Arms 922m Manual

R Bogdan



Marlin Arms 922m Manual:

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Table of Contents Marlin Arms 922m Manual

1. Understanding the eBook Marlin Arms 922m Manual
 - The Rise of Digital Reading Marlin Arms 922m Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Marlin Arms 922m Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Marlin Arms 922m Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Marlin Arms 922m Manual
 - Personalized Recommendations
 - Marlin Arms 922m Manual User Reviews and Ratings
 - Marlin Arms 922m Manual and Bestseller Lists
5. Accessing Marlin Arms 922m Manual Free and Paid eBooks
 - Marlin Arms 922m Manual Public Domain eBooks
 - Marlin Arms 922m Manual eBook Subscription Services
 - Marlin Arms 922m Manual Budget-Friendly Options
6. Navigating Marlin Arms 922m Manual eBook Formats

- ePub, PDF, MOBI, and More
- Marlin Arms 922m Manual Compatibility with Devices
- Marlin Arms 922m Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Marlin Arms 922m Manual
 - Highlighting and Note-Taking Marlin Arms 922m Manual
 - Interactive Elements Marlin Arms 922m Manual
- 8. Staying Engaged with Marlin Arms 922m Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Marlin Arms 922m Manual
- 9. Balancing eBooks and Physical Books Marlin Arms 922m Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Marlin Arms 922m Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Marlin Arms 922m Manual
 - Setting Reading Goals Marlin Arms 922m Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Marlin Arms 922m Manual
 - Fact-Checking eBook Content of Marlin Arms 922m Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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