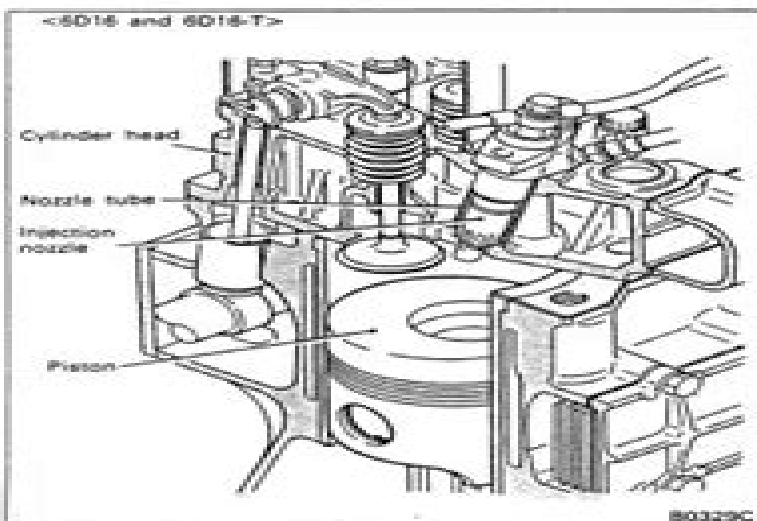
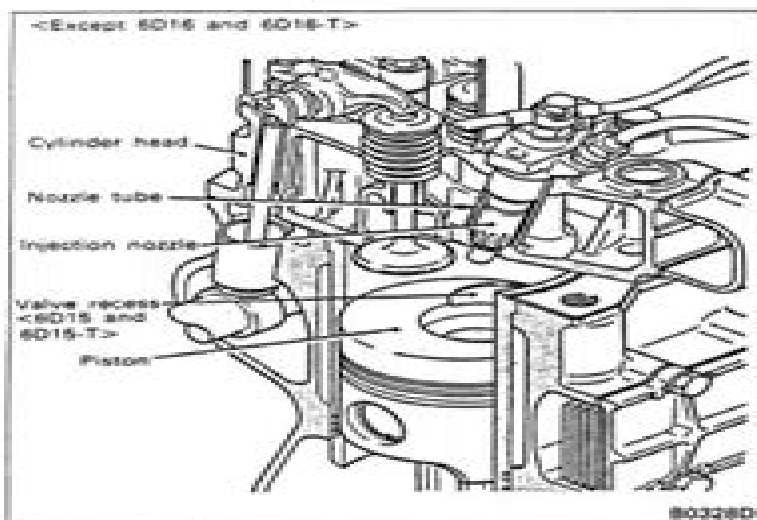


1. GENERAL

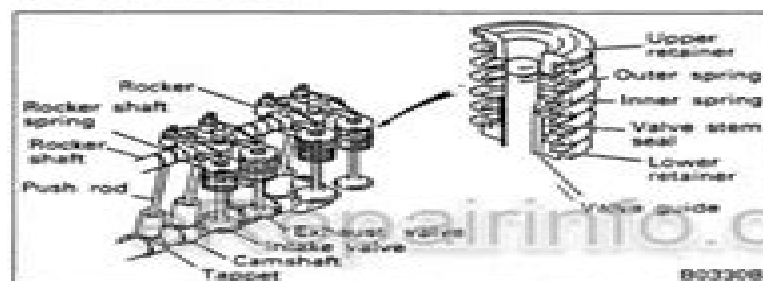
1.1 Engine Proper

(1) Combustion chamber



The combustion chamber is made up of the cylinder head and piston top. The hole type injection nozzle as well as the nozzle tube is mounted on the cylinder head. The nozzle tube holds the nozzle in position and protects the nozzle from coolant. Since the outside of the nozzle tube is exposed to the water jacket, the top end of the tube is sealed off with an O-ring and the bottom end staked to prevent entrance of water. Combustion is accomplished by compressing the fuel directly injected into the combustion chamber. On 6D15 and 6D15-T engine, a valve recess is provided at the cylinder top to ensure clearance between piston and exhaust valve.

(2) Valve mechanism



- Both the intake and exhaust valves are made of surface-treated heat-resistant steel. The valve seat angle is 45° for both valves. Valve stem seal is mounted to the valve stem, which controls the amount of lubricant on the sliding surfaces between the valve and valve guide. A valve guide with carbon cutter is used for the exhaust valve.
- Two unevenly pitched valve springs are used to prevent chattering at high speed. The inner and outer spring coil directions are opposite to each other.
- The rockers are made of precisely forged carbon steel. The end sliding portions of the rockers has been quenched. The rocker shaft is a hollow round rod sealed off with expansion plugs at both ends. The inside of the shaft serves as an engine oil passage.
- The push rod has a steel ball welded to its bottom end and a spherical or depressed piece welded to its top end. Both ends are carburized case-hardened.

Manual For 6d14

David Baud



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Table of Contents Manual For 6d14

1. Understanding the eBook Manual For 6d14
 - The Rise of Digital Reading Manual For 6d14
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual For 6d14
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual For 6d14
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual For 6d14
 - Personalized Recommendations

- Manual For 6d14 User Reviews and Ratings
- Manual For 6d14 and Bestseller Lists
- 5. Accessing Manual For 6d14 Free and Paid eBooks
 - Manual For 6d14 Public Domain eBooks
 - Manual For 6d14 eBook Subscription Services
 - Manual For 6d14 Budget-Friendly Options
- 6. Navigating Manual For 6d14 eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual For 6d14 Compatibility with Devices
 - Manual For 6d14 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual For 6d14
 - Highlighting and Note-Taking Manual For 6d14
 - Interactive Elements Manual For 6d14
- 8. Staying Engaged with Manual For 6d14
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual For 6d14
- 9. Balancing eBooks and Physical Books Manual For 6d14
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual For 6d14
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual For 6d14
 - Setting Reading Goals Manual For 6d14
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual For 6d14
 - Fact-Checking eBook Content of Manual For 6d14

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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