

HIGH-SPEED 1-NEEDLE LOCKSTITCH MACHINE WITH AUTOMATIC THREAD TRIMMER

DDL-5550N-7 DDL-5550-7 INSTRUCTION MANUAL

Congratulations on your purchase of a JUKI sewing machine.

Please read this Instruction Manual carefully before using the unit in order to get the most out of it and to enjoy using it for a long time.

BEFORE OPERATION

- Never operate the machine unless its oil pan has been filled with oil.
- After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)
- Run the sewing machine at a speed of 4,000s.p.m. or less for the first one month.
- Confirm that the voltage and phase (single- or 3-phase) are correct by checking them against the ratings shown on the motor nameplate.

OPERATION PRECAUTIONS

- Knop your hands away from the needle when you turn the power switch ON or while the machine is operating.
- Do not put your fingers into the thread take up cover while the mechine is operating.
 Be seen to turn the power switch OFF before tilting the
- Be sure to turn the power switch OFF before tilting the machine head or removing the V bolt.
- When an operator leaves from the machine, make sure to turn off the power.
- Ouring operation, be careful not to allow your or my other person's head or hands to come close to the hands heat. Whell, bridgin winder or motor. Also, do not place anything close to
- them. Doing so may be dangerous.

 6. If your machine is provided with a belt cover, longer guard or any other protectors, do not operate your machine with any of them removed.

1. INSTALLATION





- 1. Installing the oil pan
- The oil pan should rest on the four corners of the machine table groove.
- Fix two rubber seats on side (eperator's side) uning sails as illustrated above. Fix two cushion





 Fit hinge into the opening in the machine bed, and fit the machine head to table rubber hinge before placing the machine head on cushions on the four corners.

Juki Ddl 5550n Manual

Rosina Ehmann

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