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GENERAL		2200777			
Engine Make	Own	Own	Own	Own	Own
Number of Cylinders		4.	4	4	4
Bore-Inches	3-3/8	37Va	3-3/8	3-3/8	3-3/8
Stroke-Inches	4	4	4	4-1/16	47/4
Displacement-Cubic Inches	144	1.5-4	1.444	146	153
Compression Ratio	19.3:1 (B-275) 20.1:1 (354)	23:1	6.3:1	7.6:1	7.7:1
Compression Pressure at 200 rpm Cranking Speed	330-335	445-470	80-105	180	180
Cylinder Sleeves Wet or Dry?	West.	West	West.	Nome	1N-power
Forward Speeds-Number of	8	8	8 .	8	8
Main Bearings-Number of	15	5	-5	3	3
Alternator, Generator and		Th. 1 Th	4-22-22	Delco-Remy	Delco-Remy
Regulator Make	Lucas	Delco-Remy (1)	Lucas		Delco-Remy
Starter Make	Lucas	Delco-Remy (1)	Lucas	Delco Remy	
Distributor Make			Lucas (2)	THI	IH
(1) B-414, 364 and 384 Lucas. (2) 354	Delco-Remy.				

# **Ih B414 Service Manual**

**DP Hallahan** 

Ih	<b>B414</b>	<b>Service</b>	<b>Manual:</b>
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