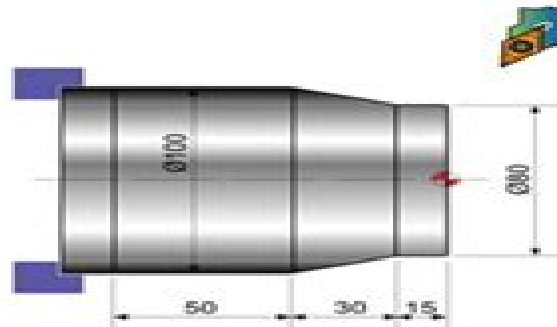


G01 PROGRAM

Example1)



O0001 :

N10 G50 S1500 T0100 M42 :

G96 S180 M03 :

G00 X100.5 Z5.0 T0101 M08 :

G01 Z-95.0 F0.25 :

G00 U2.0 Z0.5 :

G01 X-1.6 F0.2 :

G00 X95.0 W1.0 :

G01 Z-37.3 F0.25 :

X100.0 Z-45.5 :

G00 Z1.0 :

X90.0 :

G01 Z-29.8 :

X95.0 Z-37.3 :

G00 Z1.0 :

X85.0 :

G01 Z-22.3 :

X90.0 Z-29.8 :

G00 Z1.0 :

X80.5 :

G01 Z-15.55 :

X85.0 Z-22.3 :

G00 X200.0 Z200.0 M09 T0100 :

M01 :

N20 G50 S2000 T0300 :

G96 S200 M03 :

G00 X85.0 Z5.0 T0303 M08 :

Z0 :

G01 X-1.6 F0.2 :

G00 X80.0 Z3.0 :

G42 Z1.0 :

G01 Z-15.0 F0.18 :

X100.0 Z-45.0 :

Z-95.0 :

G40 U2.0 W1.0

G00 X200.0 Z200.0 M09 T0300 :

M30 :

G50 : Setting the rotating time of max. speed of main spindle

G96 : Constant surface speed control command

G40 : Compensation cancel

G42 : Right hand compensation

Fanuc Ot Maintenance Cnc Manual

Yicheng Fang



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