

## NC LATHE M-CODE LIST

| M-CODE | DESCRIPTION                | REMARK | M-CODE | DESCRIPTION                  | REMARK |
|--------|----------------------------|--------|--------|------------------------------|--------|
| M76    | CLAMFERING ON              |        | M131   | INTERLOCK BY-PASS (SUB-SPDL) |        |
| M77    | CLAMFERING OFF             |        | M163   | SUB-SPDL CW & COOLANT ON     |        |
| M78    | TAILSTOCK QUILL ADVANCE    |        | M164   | SUB-SPDL CCW & COOLANT OFF   |        |
| M79    | TAILSTOCK QUILL RETRACT    |        | M165   | SUB-SPDL & COOLANT STOP      |        |
| M80    | Q-SETTER SWING ARM DOWN    | OPTION | M168   | SUB-CHUCK CLAMP              |        |
| M81    | Q-SETTER SWING ARM UP      | OPTION | M169   | SUB-CHUCK UNCLAMP            |        |
| M84    | TURRET CW ROTATION         |        | M203   | FORWARD SYNCHRONOUS COM.     |        |
| M85    | TURRET CCW ROTATION        |        | M204   | REVERSE SYNCHRONOUS COM.     |        |
| M86    | TORQUE SKIP ACT            | B AXIS | M205   | SYNCHRONOUS STOP             |        |
| M87    | TORQUE SKIP CANCEL         | B AXIS | M206   | SPINDLE ROTATION RELEASE     |        |
| M88    | SPINDLE LOW CLAMP          |        |        |                              |        |
| M89    | SPINDLE HIGH CLAMP         |        |        |                              |        |
| M90    | SPINDLE UNCLAMP            |        |        |                              |        |
| M91    | EXTERNAL M91 COMMAND       | 3 AXIS |        |                              |        |
| M92    | EXTERNAL M92 COMMAND       | 3 AXIS |        |                              |        |
| M93    | EXTERNAL M93 COMMAND       |        |        |                              |        |
| M94    | EXTERNAL M94 COMMAND       | OPTION |        |                              |        |
| M98    | SUB-PROGRAM CALL           | OPTION |        |                              |        |
| M99    | END OF SUB-PROGRAM         | OPTION |        |                              |        |
| M103   | SUB-SPINDLE FORWARD        |        |        |                              |        |
| M104   | SUB-SPINDLE REVERSE        |        |        |                              |        |
| M105   | SUB-SPINDLE STOP           |        |        |                              |        |
| M110   | PARTS CATCHER ADVANCE(SUB) | OPTION |        |                              |        |
| M111   | PARTS CATCHER RETRACT(SUB) | OPTION |        |                              |        |
| M114   | SUB-SPINDLE AIR BLOW       | OPTION |        |                              |        |
| M119   | SUB-SPINDLE ORIENTATION    | OPTION |        |                              |        |

# Fanuc Oi G Codes

**S.K Sinha**



## **Fanuc Oi G Codes:**

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Machinery & Equipment Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2023 issue Vol 100 No 11      **Current**

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chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2023 issue Vol 101 No 2      **October 2022 - Surplus Record Machinery & Equipment Directory** Surplus Record,2022-10-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 100 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD October 2022 issue Vol 99 No 10      **September 2022 - Surplus Record Machinery & Equipment Directory** Surplus Record,2022-09-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD September 2022 issue Vol 99 No 9      **November 2022 - Surplus Record Machinery & Equipment Directory** Surplus Record,2022-11-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2022 issue Vol 99 No 11

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Contour Kegiatan Belajar 4 Toolpath Drill Facing Pocket Kegiatan Belajar 5 Toolpath Surface Roughing dan Finishing Kegiatan Belajar 6 Simulasi dan Analisis Program CAM Milling Kegiatan Belajar 7 Evaluasi Program dan Perintah G Code Berdasarkan hasil validasi ahli modul ini sangat sistematis bermakna mudah dipelajari dan mudah diimplementasikan dalam pembelajaran di kelas Ditinjau dari aspek isi modul ini cukup membantu peserta didik dalam memperkaya dan mendalami materi Dengan hadirnya modul ini diharapkan dapat membantu peserta didik untuk mencapai kompetensi pada mata pelajaran CNC di Jurusan Teknik Pemesinan

January 2023 - Surplus Record Machinery & Equipment Directory Thomas C. Scanlan, 2023-01-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD March 2022 issue Vol 100 No 1

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The book delves into Fanuc Oi G Codes. Fanuc Oi G Codes is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Fanuc Oi G Codes, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Fanuc Oi G Codes
- Chapter 2: Essential Elements of Fanuc Oi G Codes
- Chapter 3: Fanuc Oi G Codes in Everyday Life
- Chapter 4: Fanuc Oi G Codes in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Fanuc Oi G Codes. The first chapter will explore what Fanuc Oi G Codes is, why Fanuc Oi G Codes is vital, and how to effectively learn about Fanuc Oi G Codes.
3. In chapter 2, the author will delve into the foundational concepts of Fanuc Oi G Codes. This chapter will elucidate the essential principles that need to be understood to grasp Fanuc Oi G Codes in its entirety.
4. In chapter 3, the author will examine the practical applications of Fanuc Oi G Codes in daily life. This chapter will showcase real-world examples of how Fanuc Oi G Codes can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Fanuc Oi G Codes in specific contexts. This chapter will explore how Fanuc Oi G Codes is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Fanuc Oi G Codes. This chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Fanuc Oi G Codes.

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