

SL.	M-CODE	DESCRIPTION
01	M00	CYCLE STOP
02	M01	OPTIONAL STOP
03	M02	END OF PROGRAM
04	M03	SPINDLE ROTATION CW
05	M04	SPINDLE ROTATION CCW
06	M05	SPINDLE STOP
07	M06	TOOL CHANGE IN AUTO
08	M07	COOLANT ON
09	M09	COOLANT OFF
10	M10	TOOL UNCLAMP ENABLE
11	M11	TOOL CHANGE IN MDI MD

Fanuc M Codes For Vmc

CH Cherryholmes

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