

## NC LATHE M-CODE LIST

| M-CODE | DESCRIPTION                | REMARK | M-CODE | DESCRIPTION                  | REMARK |
|--------|----------------------------|--------|--------|------------------------------|--------|
| M76    | CLAMFERING ON              |        | M131   | INTERLOCK BY-PASS (SUB-SPDL) |        |
| M77    | CLAMFERING OFF             |        | M163   | SUB-SPDL CW & COOLANT ON     |        |
| M78    | TAILSTOCK QUILL ADVANCE    |        | M164   | SUB-SPDL CCW & COOLANT OFF   |        |
| M79    | TAILSTOCK QUILL RETRACT    |        | M165   | SUB-SPDL & COOLANT STOP      |        |
| M80    | Q-SETTER SWING ARM DOWN    | OPTION | M168   | SUB-CHUCK CLAMP              |        |
| M81    | Q-SETTER SWING ARM UP      | OPTION | M169   | SUB-CHUCK UNCLAMP            |        |
| M84    | TURRET CW ROTATION         |        | M203   | FORWARD SYNCHRONOUS COM.     |        |
| M85    | TURRET CCW ROTATION        |        | M204   | REVERSE SYNCHRONOUS COM.     |        |
| M86    | TORQUE SKIP ACT            | B AXIS | M205   | SYNCHRONOUS STOP             |        |
| M87    | TORQUE SKIP CANCEL         | B AXIS | M206   | SPINDLE ROTATION RELEASE     |        |
| M88    | SPINDLE LOW CLAMP          |        |        |                              |        |
| M89    | SPINDLE HIGH CLAMP         |        |        |                              |        |
| M90    | SPINDLE UNCLAMP            |        |        |                              |        |
| M91    | EXTERNAL M91 COMMAND       | 3 AXIS |        |                              |        |
| M92    | EXTERNAL M92 COMMAND       | 3 AXIS |        |                              |        |
| M93    | EXTERNAL M93 COMMAND       |        |        |                              |        |
| M94    | EXTERNAL M94 COMMAND       | OPTION |        |                              |        |
| M98    | SUB-PROGRAM CALL           | OPTION |        |                              |        |
| M99    | END OF SUB-PROGRAM         | OPTION |        |                              |        |
| M103   | SUB-SPINDLE FORWARD        |        |        |                              |        |
| M104   | SUB-SPINDLE REVERSE        |        |        |                              |        |
| M105   | SUB-SPINDLE STOP           |        |        |                              |        |
| M110   | PARTS CATCHER ADVANCE(SUB) | OPTION |        |                              |        |
| M111   | PARTS CATCHER RETRACT(SUB) | OPTION |        |                              |        |
| M114   | SUB-SPINDLE AIR BLOW       | OPTION |        |                              |        |
| M119   | SUB-SPINDLE ORIENTATION    | OPTION |        |                              |        |

# Fanuc 15m G Code Manual

**R Bogdan**



## **Fanuc 15m G Code Manual:**

## **Fanuc 15m G Code Manual** Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has been apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Fanuc 15m G Code Manual**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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