

DDL-227
MODEL DDL-555
 SINGLE NEEDLE LOCKSTITCH
 INDUSTRIAL SEWING MACHINE

This instruction book is written in order to operate it in the correct and efficient manner.

INSTRUCTION BOOK

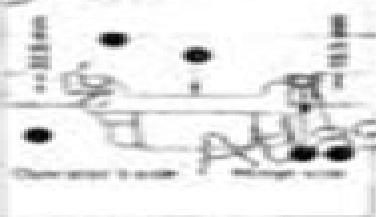
CAUTIONS BEFORE OPERATION

1. Never operate the machine before filling up the oil reservoir with the lubricating oil.
2. Always let the machine run in the reverse direction. (The handwheel must rotate in the counter-clockwise direction when viewed from the pulley end.)
3. Operate the machine at about 2,000 r.p.m. for model DDL-227 and 2,500 r.p.m. for DDL-555 in the first months after setting up.

CAUTIONS IN OPERATION

1. Never put your fingers under the needle when the machine is "on" or operate the machine.
2. Never put your fingers into the thread take-up lever cover.
3. Never turn the handwheel backwards before the machine stops completely. (The motor does not stop immediately when the motor switch is turned "off" due to the nature of motor. When you lift the machine head back or make some adjustment, wait until the motor completely stops.)
4. Never bring your fingers or hair close to or place anything on the handwheel, flywheel, bobbin shaft, when the motor is running. It may lead to serious personal injury.
5. If your machine is provided with a belt cover, always keep the belt and eye guard. Never operate your machine with any of them removed.

1) INSTALLATION



• **Attaching the oil reservoir**
 Insert the oil reservoir into the hole that it is supported by from the left side of the machine head. You can rotate it clockwise or counter-clockwise to adjust the oil level. Tighten the screw on the right side of the reservoir to a prescribed torque in the 1st and 2nd steps using the oil level gauge and the screwdriver for the adjustment.

2) LUBRICATION

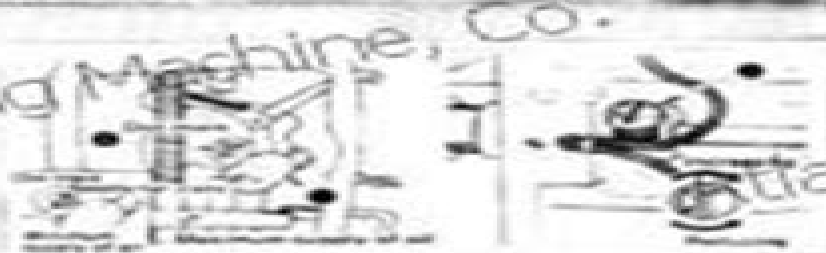


Insert the oil into the hole in the machine head, starting a little higher than the hole and place the machine head so that it falls on the head and into the four corners.

3) LUBRICATION



- **Before operating the machine**
 - 1. Fill the oil reservoir up to the "STOP" mark indicated on it.
 - 2. Add the oil when the oil level comes down the "LOW" mark.
 - 3. As long as the oil reservoir is properly filled up with the lubricating oil, you will see the oil splashing on the upper surface of the oil level window while the motor is running. When the oil level window is empty, the oil splashing will stop. In this case, you should add the lubricating oil to the oil reservoir.
- CAUTION:** Do not use a kerosene lamp or other flame near the machine.



- **Lubrication of the components in the face plate**
- The amount of oil fed to the internal components and the needle bar crank mechanism is adjusted by turning the oil adjusting screw. You want to reduce or increase the amount of oil fed to the internal components and the needle bar crank mechanism.
- **Lubrication of the hook components**
- The amount of oil fed to the hook components is adjusted by turning the oil adjusting screw. In the hook driving shaft bearing, there should be a 1/16" increase or decrease in the supply of oil.

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M Woodhall



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