# 2

# SETTING PARAMETERS FROM MDI

Follow the procedure below to set parameters.

- Place the NC in the MDI mode or the emergency stop state.
- 2 Follow the substeps below to enable writing of parameters.
  - 2-1 To display the setting screen, press the function key as many times as required, or

alternatively press the function key once, then the [SETTING] section select soft key.

(The first page of the setting screen appears.)

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- 2-2 Position the cursor on "PARAMETER WRITE" using the cursor move keys.
- 2-3 Press the [(OPRT)] soft key to display operation select soft keys.

2-4 To set "PARAMETER WRITE=" to 1, press the [ON:1] soft key, or alternatively enter 1 and press the [INPUT] soft key. From now on, the parameters can be set. At the same time an alarm condition (SW0100 PARAMETER WRITE ENABLE) occurs in the CNC.

3 To display the parameter screen, press the [S] function key as many times as required, or

alternatively press the function key once, then the PARAM section select soft key. (See Chapter I, "DISPLAYING PARAMETERS.")

- 4 Display the page containing the parameter you want to set, and position the cursor on the parameter. (See Chapter I, "DISPLAYING PARAMETERS.")
- 5 Enter data, then press the [INPUT] soft key. The parameter indicated by the cursor is set to the entered data.

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