

FANUC Series 31i-MODEL B

MANUAL GUIDE (CNC_MENU/USER/PATH1)

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ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1	
X	0.000	G00		S	0	D	0100
Y	0.000	X	0.000			H	00000000
Z	0.000	Y	0.000			T	0
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						G80	49 90 98
						G69	13.1

ANGLED WORK MEASUREMENT

T08 ←→

MEASURE (PORTABLE M)

MEASURE PLANE

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT

SELECT MEASURE PLANE.



SELECT SOFT KEY.

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FANUC

Fanuc Om Service Manual

S Ben Porath



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