

DIAGNOSTIC(S)SERVO ALARM(S)										
200	OML	LV	OMC	HCR	HWR	DCR	FBR	OFA		
X	0	0	0	0	0	0	0	0		
201	ALB			EXP						
X	0	0	0	0	0	0	0	0		
202		CSA	BLA	PMA	RCR	RZR	CKA	SPH		
X	0	0	1	0	0	0	0	0		
203	DTE	CRC	STR	PWH						
X	0	0	0	0	0	0	0	0		
204	RAM	OFS	HOC	LBR	PMS	FSA				
X	0	0	0	0	0	0	0	0		

DIAGNOSTIC(S)SERVO ALARM(S)										
205	ORA	LWA	BLA	PMA	CHR	RCR	PMS	SPH		
X	0	0	0	0	0	0	0	0		
206	DTE	CRC	STR							
X	0	0	0	0	0	0	0	0		
208		ROS		DTR	PLS	PLC			HDT	
X	0	0	0	0	0	0	0	0	0	

SERVO TUNING-MONITOR 1700-12-13 14:13:36 0 4000 H 0

MDI STOP 50 0 %

EST X

LOOP GAIN	3000	PI ON/OFF	0	LOOP GAIN (0.01/S)	0
INT. GAIN	111	FF ON/OFF	0	POS ERROR (PLS)	0
PROP. GAIN	-277	FEED FORWARD	0	CURRENT (A)	0
VEL. GAIN	100	PRE FT 1	0	CURRENT (A)	0.00
ACC/SEC FB	0	VEL FT 1	0	VELOCITY (1%/s)	0
V PROPORTION	0	FAB ON/OFF	0	CAC LEVEL (A)	0
TORG FILTER	0	LINER FMS	0		
		FAB TC	0		
		OUT/AMP10	0		
		PRE FT 2	0		
		VEL FT 2	0		
		FAB TC 2	0		

SERVO SET SERVO TUNE SERVO TUNE SERVO ALARM BACK-LASH

CHAPTER 3

SERVO ALARM 1700-12-13 14:21:32 0 4000 H 0

MDI STOP 50 0 %

EST X

ALARM1	OML	LVA	OMC	HCR	HWR	DCR	FBR	OFA	SFA									
ALARM2	ALB			EXP					ORA	LWA	BLA	PMA	CHR	RCR	PMS	SPH		
ALARM3		CSA	BLA	PMA	RCR	RZR	CKA	SPH	DTE	CRC	STR	SPB						
ALARM4		DTE	CRC	STR	PWH					FSA			SME	LBR	HOC	LFE		
ALARM5		OFS	HOC	LBR	PMS	FSA	DEL	ABF										

DETAIL: PWH, ALM 0

SERVO SET SERVO TUNE SERVO TUNE SERVO ALARM BACK-LASH

CHAPTER 3

Fanuc Alpha Servo Motor Parameter Manual

Emilie Sanchez



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