

FANUC Series 31i-MODEL A

MANUAL GUIDE /

15:26:26

ACTUAL POS. (MM)

X	41.000
Z	-8.000
Y	0.000
C	360.000 A
E	0.000

BEST TO GO

X	0.000
Z	0.000
Y	0.000
C	0.000
A	0.000
E	0.000

SPINDLE

S 3500

FEED

F 0

0 0500
H 00000051
I 5959

S 3500 RPM
F 0.10000000
G40 10 40
G54 00 97
G90 69.1 13.1

SIMULATE-ANIMATE

1 2

00033

PRG



168 G90 G97 F5959 ;
169 G0 Z-0.0 Y0 M43 S3500 P12 ;
170 G0 X41.0 C0 M28 ;
171 (CYCLE HERE) ;
172 G1111 G0.5 H2. 11. J20.5 L-6.
C1. F125. P0.5 Z11. A0.5 S125.
D0.5 E125. U1.5 V110. K0.451 ;
173 M98 P506 (CROSS DRILL 1.5) ;
174 G0 X100.0 ;
175 G28 U0. V0. M45 ;
176 M09 ;
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Fanuc 10m Lathe Programming Manual

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