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1 00101 (TEST2) ;
2 G1900 D1.5 L4. K0. ;
3 G99 G18 ;
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5 G50 S2000 ;
6 G28 U0. ;
7 G30 W0. ;
8 (TURNING PROFILE1) ;
9 T0101 ;
10 G54 ;
11 M8 ;
12 G97 S100 M3 ;

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# Fanuc Oi Mate Td Manual

**Jianjun Gao**



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