

# Fatigue Failure Analysis of a Cooling Fan Blade: A Case Study

Triloki Nath Kushwaha\*

NTPC Limited, Farakka, 742236, India

Email:-tnkushwaha@ntpc.co.in

## Abstract

Cooling tower (CT) fan blade are long in size and made up of FRP(Fibber reinforced plastic) because of their mass saving advantage, high stiffness-to-density etc. During fan operation, the blade undergoes many forces such as gravitational, centrifugal, forces due to fluid (Drag force) and in addition of it many un-design forces such as non uniform airflow through the fan caused by unevenness of blade pitch angle, difference in height of blades etc. These multiple forces cause loading and unloading of the blade numerous times per revolution and is cyclic in nature and causes fatigue failure of the blade. The failure of one blade also damage other blades, drive shaft and motor frame leg and hence causes huge financial impact as well as fan availability. In this article, the author present a case study of fatigue failure analysis of the fan blade used in a 500MW unit of a thermal power plant. A 3D modelling of the blade has been developed by Pro-Engineer based on dimensions of the actual blade used at site and same analyse by finite element method. Concurrence between FEM results and observations of failing pattern at site has been found.

**Key words:** CT Fan, Blade, Fatigue failure, FRP, FEM

## 1. Introduction

Thermal power plants use a significant volume of water to dissipate the heat of the hot water received from the condensers. Cooling tower (CT) are used in thermal power plant to cool the circulating water are an important part of power plants as it has direct impact on unit efficiency. Induced draft cooling tower as shown in Fig. 1 which required fan to create the draft across inlet and outlet of the tower IDCT fan availability is vital for the power plant efficiency as well as to keep unit running. The fan assembly consists of fan blades, hub plate and holding V-block gear box and drive shaft shown in Fig. 3.



Fig.-1. A top view of CT showing fan and stack.

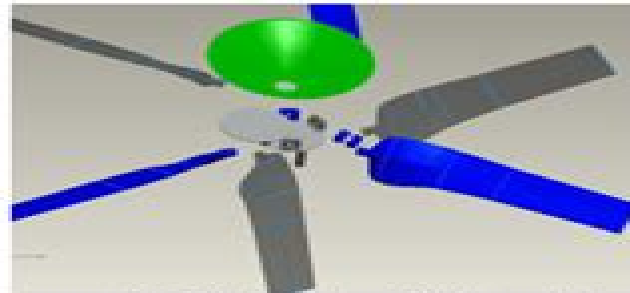


Fig.-2. Exploded view of The fan assembly

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