

Figure 1

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13 G28 G0,
14 G73 A0,
15 G24 M320
16 G26 M340
17 (Tool Number      : 1)
18 (Tool Name        : Mill)
19 (Tool Diameter     : 10.0)
20 (Tool Tip Radius   : 0.00)
21 (Tool Overhang     : 75.00)
22 (Gage Length       : 75.00)
23 G28 G00 M6
24 G30 G54
25 G12 G0 G90 X0, A90,
26
27 (Need in this format)
28 G34 G48.2 X-.37,847 Y-.0,001 Z0.0 A90, 90,
29
30 (Not in this format)
31 G34 G48.2 X0.0 Y0.0 Z0.0 R0, 790, 90,
32 G35 G53.1
33
34
35
36
37 G36 S1000 M0
38 G30 G17 X-.37,847 Y-.0,001
39 G40 G43 Z0.0 M1
40 G42 M0
41 G44 Z75,
42 G12 G01 G0 G90 X.0000

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Command error: An assign command for the variable 'TE_normal' couldn't be executed.



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