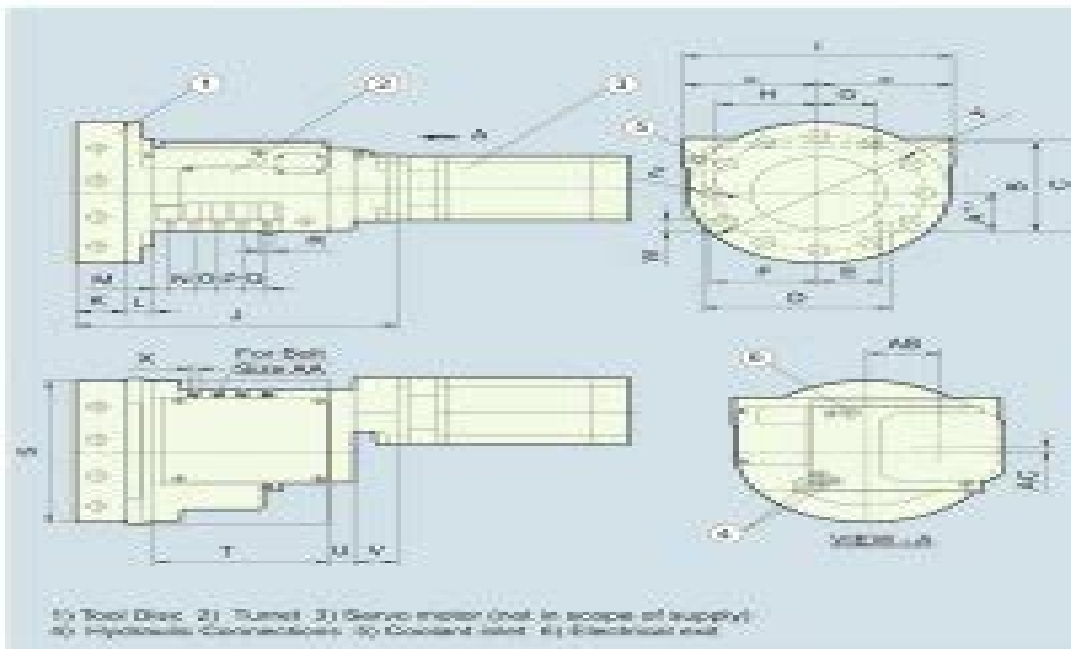




Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



	SMT-100A	SMT-80A
A	125	100
B	272	230
C	285	243
D	325	284
E	110	90
F	180	150
G	100	80
H	170	142
I	424	378
J	524	558
K	70	70
L	40	40
M	24	22
N	40	38
O	40	38
P	40	38
Q	40	38
R	38	30
S	422	368
T	290	244
U	50	35
V	60	60
W	25	25
X	10	11
Y	340	300
Z	VDI 40	VDI 30
AA	M12	M10
AB	125	100
AC	20	12

Specifications

		SMT-100A	SMT-80A
Turret Center Height	mm	125	100
No of Stations		8/12	8/12
Inertia of transportable masses	kgm ²	0.2	1.8
Turret Indexing Time (for next station)	sec	0.15	0.14
Time for next partial step (Without acceleration and braking)	sec	0.05	0.04
Turret Clamp time	sec	0.1	0.1
Turret De-clamp Time	sec	0.1	0.1
Indexing Frequency	min-1	10	20
Hydraulic Pressure	kg/cm ²	50	50
Clamping force	kpf	4,050	2,300
Turret weight (Without Tool Disc, Motor)	kg	130	110
Servo Motor D. 0.5kw			
Fanuc		G3	G2
Siemens		1FT6060	1FT6064

Hydraulic Turret Electrical Control Manual

**United States. Department of the
Army**



Hydraulic Turret Electrical Control Manual:

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Table of Contents Hydraulic Turret Electrical Control Manual

1. Understanding the eBook Hydraulic Turret Electrical Control Manual
 - The Rise of Digital Reading Hydraulic Turret Electrical Control Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hydraulic Turret Electrical Control Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hydraulic Turret Electrical Control Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hydraulic Turret Electrical Control Manual

- Personalized Recommendations
- Hydraulic Turret Electrical Control Manual User Reviews and Ratings
- Hydraulic Turret Electrical Control Manual and Bestseller Lists
- 5. Accessing Hydraulic Turret Electrical Control Manual Free and Paid eBooks
 - Hydraulic Turret Electrical Control Manual Public Domain eBooks
 - Hydraulic Turret Electrical Control Manual eBook Subscription Services
 - Hydraulic Turret Electrical Control Manual Budget-Friendly Options
- 6. Navigating Hydraulic Turret Electrical Control Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hydraulic Turret Electrical Control Manual Compatibility with Devices
 - Hydraulic Turret Electrical Control Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hydraulic Turret Electrical Control Manual
 - Highlighting and Note-Taking Hydraulic Turret Electrical Control Manual
 - Interactive Elements Hydraulic Turret Electrical Control Manual
- 8. Staying Engaged with Hydraulic Turret Electrical Control Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hydraulic Turret Electrical Control Manual
- 9. Balancing eBooks and Physical Books Hydraulic Turret Electrical Control Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hydraulic Turret Electrical Control Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hydraulic Turret Electrical Control Manual
 - Setting Reading Goals Hydraulic Turret Electrical Control Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hydraulic Turret Electrical Control Manual

- Fact-Checking eBook Content of Hydraulic Turret Electrical Control Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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