



DDL-227 MODEL DDL-555 SINGLE NEEDLE LOCKSTITCH INDUSTRIAL SEWING MACHINE

INSTRUCTION BOOK

Use instructions book carefully in order to operate it in the correct and efficient manner.

CAUTIONS BEFORE OPERATION

1. Never operate the machine before filling up the oil reservoir with the lubricating oil.
2. Always let the machine run in the reverse direction. (The handwheel must rotate in the counter-clockwise direction when viewed from the pulley side.)
3. Operate the machine at about 4,000 r.p.m. for model DDL-227 and 4,500 r.p.m. for DDL-555 in the first few months after setting up.

CAUTIONS IN OPERATION

1. Never put your fingers under the needle while the machine is "on" or operate the machine.
2. Never put your fingers into the thread take-up lever cover.
3. Never turn on the handwheel before the machine completes one cycle.
4. Never touch the motor when the motor does not stop immediately after the motor switch is turned "off" due to the moment of inertia. When you lift the machine head back or make some adjustment, wait until the motor completely stops.
5. Never bring your fingers or hair close to, or place anything on the handwheel, V-belt, bottom wheel, wheel or motor during operation. It may lead to serious personal injury.
6. If your machine is provided with a left cover, finger guard and eye guard, never operate your machine with any of them removed.

1. INSTALLATION



• **Attaching the oil reservoir**
Insert the oil reservoir into the hole in the machine head. It is supported by four screws of the opening in the head. Tighten them with a screwdriver. Then, attach the reservoir to the machine head with four screws. Tighten them with a screwdriver. The place of screws is shown in the picture.

2. LUBRICATION



Insert finger into the hole in the machine head, insert a screwdriver finger into the hole and place the machine head so that it seats in the head position in four corners.

2. LUBRICATION



- **Before operating the machine**
1. Fill the oil reservoir up to the "FULL" mark indicated on it.
- 2. Add the oil when the oil level comes down the "LOW" mark.
- 3. As long as the oil reservoir is properly filled up with the lubricating oil, you will see the oil splashing on the inner surface of the oil sight window while the machine is running. When the oil sight window is empty, add the lubricating oil to the sight window. When the oil level comes down the "LOW" mark, add the lubricating oil to the sight window.

CAUTION: Do not add too much oil to the oil reservoir. It will cause the machine to overheat.

3. LUBRICATION OF THE COMPONENTS IN THE FACE PLATE



- **Lubrication of the components in the face plate**
The amount of oil fed to the needle, needle bar, and other components is adjusted by the needle bar crank. The needle bar crank is adjusted by the needle bar crank. The needle bar crank is adjusted by the needle bar crank. The needle bar crank is adjusted by the needle bar crank.
- **Lubrication of the hook components**
The amount of oil fed to the hook components is adjusted by the timing and adjusting screw. The timing and adjusting screw is adjusted by the timing and adjusting screw. The timing and adjusting screw is adjusted by the timing and adjusting screw.

Juki Ddl 555 User Manual

Lingjun Ying



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Table of Contents Juki Ddl 555 User Manual

1. Understanding the eBook Juki Ddl 555 User Manual
 - The Rise of Digital Reading Juki Ddl 555 User Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Juki Ddl 555 User Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Juki Ddl 555 User Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Juki Ddl 555 User Manual
 - Personalized Recommendations
 - Juki Ddl 555 User Manual User Reviews and Ratings
 - Juki Ddl 555 User Manual and Bestseller Lists
5. Accessing Juki Ddl 555 User Manual Free and Paid eBooks
 - Juki Ddl 555 User Manual Public Domain eBooks

- Juki Ddl 555 User Manual eBook Subscription Services
- Juki Ddl 555 User Manual Budget-Friendly Options
- 6. Navigating Juki Ddl 555 User Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Juki Ddl 555 User Manual Compatibility with Devices
 - Juki Ddl 555 User Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Juki Ddl 555 User Manual
 - Highlighting and Note-Taking Juki Ddl 555 User Manual
 - Interactive Elements Juki Ddl 555 User Manual
- 8. Staying Engaged with Juki Ddl 555 User Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Juki Ddl 555 User Manual
- 9. Balancing eBooks and Physical Books Juki Ddl 555 User Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Juki Ddl 555 User Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Juki Ddl 555 User Manual
 - Setting Reading Goals Juki Ddl 555 User Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Juki Ddl 555 User Manual
 - Fact-Checking eBook Content of Juki Ddl 555 User Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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