



JOURNEYMAN RIGGER'S REFERENCE CHART

Sling Capacities		MECHANICAL SPLICE IN POUNDS						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2"	3/4" x 3/4"	1" x 1"	1 1/4" x 1 1/4"	1 1/2" x 1 1/2"	2" x 2"	Size in inches	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	5/8	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	3/4	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	1	10.7
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,600	1 1/4	13.6
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,600	1 1/2	16.5
5/8	6,400	4,800	12,800	11,200	9,000	8,800	17,600	2	21.3
3/4	7,800	5,800	15,600	13,600	11,000	10,800	21,600	2 1/4	25.2
7/8	9,400	7,000	18,800	16,400	13,200	13,000	26,000	2 1/2	29.1
1	11,200	8,200	22,400	19,600	15,600	15,400	30,800	3	36.0
1 1/8	13,000	9,500	26,000	22,800	18,200	18,000	36,000	3 1/4	41.9
1 1/4	15,000	11,000	30,000	26,400	21,000	20,800	41,600	3 1/2	47.8
1 1/2	17,000	12,500	34,000	30,000	24,000	23,800	47,600	4	56.8
1 3/4	19,000	14,000	38,000	33,600	27,000	26,800	53,600	4 1/4	64.7
2	22,000	16,000	44,000	38,400	31,000	30,800	61,600	4 1/2	72.7

Formula to find sling length: Total distance between pick points + Multiplier = Sling Length

Load Factors & Weight Distribution	
5,000 lb 5,000 lb Tension in A = length B = share of load wt. B = Load Factor Tension in A = $\frac{B}{3} \times 4,000$ Tension in A = 5,333 lb	Known Rule Share of Load wt. at A $R_1 = \frac{W_1}{W_1 + W_2}$ $R_2 = \frac{W_2}{W_1 + W_2}$ Share of Load wt. at B $R_1 = \frac{W_1}{W_1 + W_2}$ $R_2 = \frac{W_2}{W_1 + W_2}$ Share of Load wt. at C $R_1 = \frac{W_1}{W_1 + W_2 + W_3}$ $R_2 = \frac{W_2}{W_1 + W_2 + W_3}$ $R_3 = \frac{W_3}{W_1 + W_2 + W_3}$

Sling Capacities		DESIGN FACTORS - CHAIN 4:1						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2"	3/4" x 3/4"	1" x 1"	1 1/4" x 1 1/4"	1 1/2" x 1 1/2"	2" x 2"	Size in inches	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	5/8	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	3/4	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	1	10.7
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,600	1 1/4	13.6
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,600	1 1/2	16.5
5/8	6,400	4,800	12,800	11,200	9,000	8,800	17,600	2	21.3
3/4	7,800	5,800	15,600	13,600	11,000	10,800	21,600	2 1/4	25.2
7/8	9,400	7,000	18,800	16,400	13,200	13,000	26,000	2 1/2	29.1
1	11,200	8,200	22,400	19,600	15,600	15,400	30,800	3	36.0
1 1/8	13,000	9,500	26,000	22,800	18,200	18,000	36,000	3 1/4	41.9
1 1/4	15,000	11,000	30,000	26,400	21,000	20,800	41,600	3 1/2	47.8
1 1/2	17,000	12,500	34,000	30,000	24,000	23,800	47,600	4	56.8
1 3/4	19,000	14,000	38,000	33,600	27,000	26,800	53,600	4 1/4	64.7
2	22,000	16,000	44,000	38,400	31,000	30,800	61,600	4 1/2	72.7

Block & Fairlead Loading		Example	
Angle A/B	Block Factor	Line Pull	Block Load
180	0.50	8,000	4,000
150	0.63	8,000	5,040
120	0.87	8,000	7,312
90	1.41	8,000	11,200
60	1.73	8,000	13,856
30	2.00	8,000	16,000

Rigging Hardware Capacities		Rigger's Checklist	
Size in inches	WLL	1/2" x 1/2"	3/4" x 3/4"
1/8	900	125	500
5/16	1,300	180	700
3/8	1,900	260	1,000
7/16	2,500	340	1,300
1/2	3,300	450	1,700
5/8	4,200	580	2,200
3/4	5,200	750	2,800
7/8	6,400	950	3,600
1	7,800	1,200	4,500
1 1/8	9,400	1,500	5,500
1 1/4	11,200	1,800	6,600
1 1/2	13,000	2,100	7,800
1 3/4	15,000	2,500	9,200
2	17,000	2,900	10,700

Coefficients of Friction		D:d Ratios	
Material	Coef.	D:d	Ratio
Steel on steel	0.15	20:1	0.15
Steel on concrete	0.30	10:1	0.30
Wood on wood	0.20	5:1	0.20
Wood on metal	0.35	3:1	0.35

Load Weights - Calculating		Pounds / sq. ft.	
Material	Weight	1/8"	1/4"
Aluminum	168	5	10
Asphalt	80	2	4
Brick	120	3	6
Concrete	150	4	8
Earth	120	3	6
Gravel	120	3	6
Ice	5.7	0.2	0.4
Oil	7.5	0.3	0.6
Portland Cement	94	4	8
Rebar	267	11	22
Steel	490	20	40
Water	8.3	0.3	0.6

Hitch Types		Hitch Types	
1	Single Vertical	11	Double Choker
2	2-Leg Basket	12	Double Choker
3	2-Leg Basket	13	Double Choker
4	2-Leg Basket	14	Double Choker
5	2-Leg Basket	15	Double Choker
6	2-Leg Basket	16	Double Choker
7	2-Leg Basket	17	Double Choker
8	2-Leg Basket	18	Double Choker
9	2-Leg Basket	19	Double Choker
10	2-Leg Basket	20	Double Choker

#	Hitch Type	EOG	Leg Loading	Load Control	#
1	Single Vertical	Above	One	Poor	1
2	2-Leg Basket	Above	Two	Average	2
3	2-Leg Basket	Both	Two	Excellent	3
4	2-Leg Basket	Both	Two	Excellent	4
5	2-Leg Basket	Both	Two	Excellent	5
6	2-Leg Basket	Both	Two	Good	6
7	2-Leg Basket	Both	Two	Good	7
8	2-Leg Basket	Both	Two	Good	8
9	2-Leg Basket	Both	Two	Good	9
10	2-Leg Basket	Both	Two	Good	10
11	2-Leg Basket	Both	Two	Good	11
12	2-Leg Basket	Both	Two	Good	12
13	2-Leg Basket	Both	Two	Good	13
14	2-Leg Basket	Both	Two	Good	14

Mobile Crane Hand Signals		Mobile Crane Hand Signals	
1	Crane Forward	11	Crane Forward
2	Crane Backward	12	Crane Backward
3	Crane Left	13	Crane Left
4	Crane Right	14	Crane Right
5	Crane Up	15	Crane Up
6	Crane Down	16	Crane Down
7	Crane Stop	17	Crane Stop
8	Crane Emergency Stop	18	Crane Emergency Stop
9	Crane Emergency Stop	19	Crane Emergency Stop
10	Crane Emergency Stop	20	Crane Emergency Stop

Checklists		Rigger's Checklist	
1	Wind, temperature & visibility	1	Wind, temperature & visibility
2	Crane & load foundations	2	Crane & load foundations
3	Load weight, height, width & length	3	Load weight, height, width & length
4	Load's CG, pick points above or below	4	Load's CG, pick points above or below
5	Shock point, positive or freely rigged	5	Shock point, positive or freely rigged
6	Crane capacity at maximum radius	6	Crane capacity at maximum radius
7	Head height, head ht., horizontal travel	7	Head height, head ht., horizontal travel
8	Power lines, obstructions, load bearing	8	Power lines, obstructions, load bearing
9	Hitch: Single vertical, choker, basket	9	Hitch: Single vertical, choker, basket
10	Slings: 2, 3 or 4-leg, rated spreader bar	10	Slings: 2, 3 or 4-leg, rated spreader bar
11	Single wire rope, chain, ratchet, mesh	11	Single wire rope, chain, ratchet, mesh
12	All equipment inspected, slings protected	12	All equipment inspected, slings protected
13	Standards met, communications	13	Standards met, communications
14	Signaller, tag lines, spotters	14	Signaller, tag lines, spotters
15	Search & outline procedure	15	Search & outline procedure

WARNING: This poster is provided for quick reference only. OSHA regulations and ASME standards have been paraphrased. Inspectors should be well trained in rigging inspection.



Journeyman Rigger Study Guide

A Gutmann



Journeyman Rigger Study Guide:

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