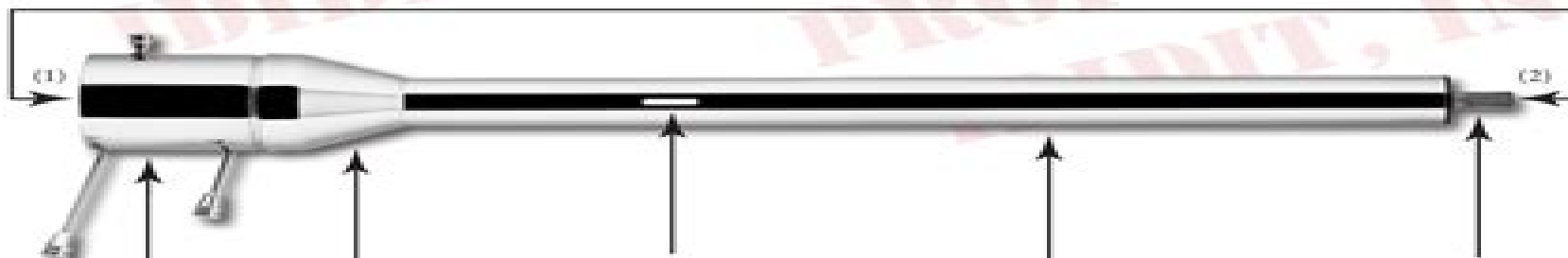


HOW TO MEASURE A STEERING COLUMN

ididit measures a steering column from the top edge of the column housing (1) down to the bottom of the output shaft (2) on all columns EXCEPT for our Tilt/Telescoping columns. Tilt/Telescoping columns are measured from the top edge of the column adapter down to the end of the output shaft when the column is in a fully collapsed position. The steering wheel will take up approximately 1 1/2" above the adapter.



UPPER SLEEVE AND SHIFT HUB

The size of these two pieces cannot be changed. Measure 4" (floor shift) or 6 1/8" (column shift) from the top of the column and mark the position on the dowel.

Add 1/4" to represent the gap between the sleeve and the cone.

LOWER CONE

This part of the column can be customized. The standard length is 3.25" and can be shortened to 1.5" upon request (a nominal custom charge will apply). Measure 3.25" (or custom length if applicable) from the bottom of the sleeve or shift hub and mark the dowel. *Shortened cones may expose wiring.*

WIRE SLOT POSITIONS

The position of the wire slot is important because it will determine where your underdash mount will attach to the column. On our tilt floor shift column, the standard wire slot position is 11.5" from the top of the sleeve to the top of the wire slot, at 12 o'clock. On our tilt column shift, the standard position is 13.25". The wire slot location can also be customized. The maximum is 22" from the top of the sleeve to the top of the wiring slot. Be sure to specify what position (on a clock face, i.e. 12 o'clock) you would like it to be. Measure 11.5" (or custom length if applicable) from the top of the sleeve and mark the position on the dowel.

TUBE

The tube can be made to any length, but cannot be any shorter than 4". The tube can protrude through the firewall as far as you like, or it can stop inside the vehicle like it does with our "shorty" column. In standard applications, the tube should protrude through the firewall 1-3". On column shift versions, the lower shift linkage will attach to the end of the tube. Mark the dowel where the firewall will meet the tube.

SHAFT

The shaft can also be made to any length between 1" to 8", from the bottom of the tube. The shaft type is available as a 1" 48 spline, 1" DD, 3/4" 36 spline, or 3/4" DD (custom charges may apply). Measure 1.5" (or custom length if applicable) from the end of the tube. Mark the dowel where the shaft will end.

TECH TIP: MEASURING FOR YOUR STEERING WHEEL

PLEASE REMEMBER THE WHEEL AND ADAPTOR WILL ADD LENGTH TO YOUR COLUMN.

Most aftermarket steering wheels will be 2 - 4 inches from the gripping surface of the wheel to the top of the outer housing of the steering column. Measure and mark the dowel accordingly.

Ididit Steering Manual

Gene D. Dickirson



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