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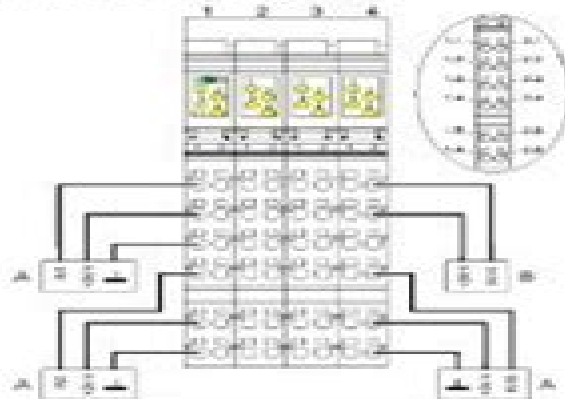
Input 24VDC Positive Logic 16 Points IC220MDL644

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Connection Examples

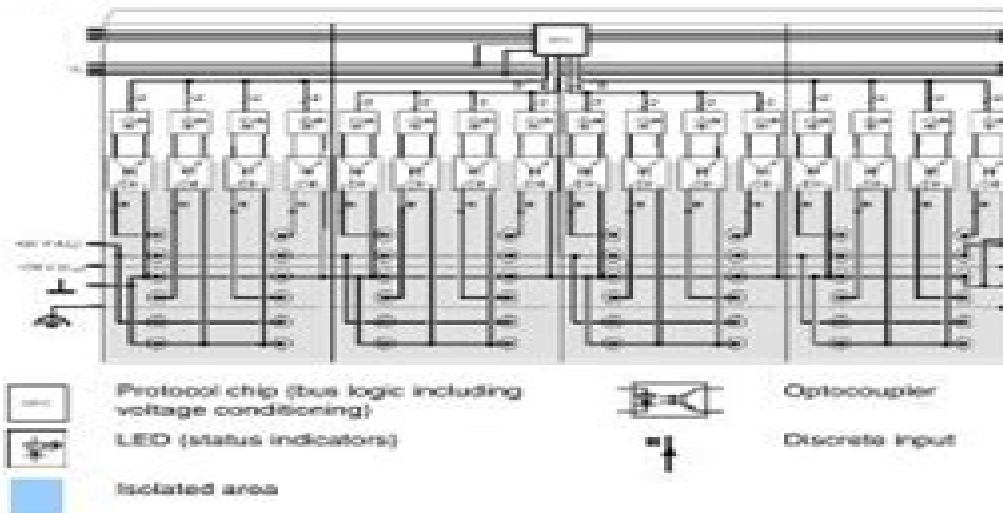
The diagram below shows example connections for 4-wire (A) and 3-wire (B) sensors.



Terminals		Assignment
1.1	2.1	Signal input (I/I)
1.2	2.2	Segment voltage U_{S1} for 2- and 3-wire termination
1.3	2.3	Ground contact (GND) for 3-wire termination
1.4	2.4	Signal input (I/I)
1.5	2.5	Segment voltage U_{S2} for 2- and 3-wire termination
1.6	2.6	Ground contact (GND) for 3-wire termination

LED	Color	Meaning
D	Green	Bus diagnostics
1, 2, 3, 4	Yellow	Status indication of the inputs

Internal Circuit Diagram



Ge Fanuc Series 90 70 Programming Manual

G Orfield



Ge Fanuc Series 90 70 Programming Manual:

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