

TORQUE SPECIFICATIONS

TORQUE SPECIFICATIONS

| Application | Ft. Lbs. (N.m) |
|------------------------------------|-------------------------|
| Camshaft Bearing Cap Bolt | 14-15 (19-20) |
| Camshaft Sprocket Bolt | 37-43 (50-58) |
| Connecting Rod Cap Nut | 33-34 (45-47) |
| Counterbalance Shaft Sprocket Bolt | 44-50 (60-68) |
| Crankshaft Sprocket Bolt | 80-94 (108-127) |
| Cylinder Head Bolt ⁽¹⁾ | 80 (110) |
| Cylinder Head-to-Timing Cover Bolt | 11-15 (15-20) |
| Engine Mount-to-Engine Bolt | 10-14 (13-19) |
| Engine Mount-to-Crossmember Bolt | 22-29 (30-39) |
| Exhaust Manifold Bolt Or Nut | 11-14 (15-19) |
| Flywheel/Flexplate Bolt | 94-101 (127-137) |
| Intake Manifold Bolt Or Nut | 11-14 (15-19) |
| Jet Valve | 13-15 (18-20) |
| Main Bearing Cap Bolt | 55-61 (75-83) |
| Oil Pump Sprocket Bolt | 22-28 (30-38) |
| | INCH Lbs. (N.m.) |
| Chain Guide Bolt | |
| Guide "A" & "C" | 84-108 (10-12) |
| Guide "B" | |
| Lower | 132-180 (15-20) |
| Upper | 72-84 (8-10) |
| Oil Pan Bolt | 48-72 (5-8) |
| Oil Pump | |
| Cover Bolt | 72-84 (8-10) |
| Mounting Bolt | 84-108 (10-12) |
| Thrust Plate Bolt | 84-108 (10-12) |
| Valve Cover Bolt | 48-60 (5-7) |

(1) Tighten in 2 steps evenly and in sequence. See Fig. 4 .

Engine Torque Specs

Larry Shepard



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