

## [2] DISASSEMBLING HYDROSTATIC TRANSMISSION



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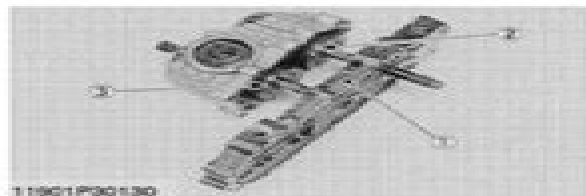
### Gears

1. Remove the ball bearing (4) and 28T gear (5).
2. Remove the external snap ring (3) and 30T gear (2).

- (1) Center Section  
(2) 30T Gear  
(3) External Snap Ring

- (4) Ball Bearing  
(5) 28T Gear

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### Center Section

1. Remove the center section mounting hex, socket head screws.
2. Separate the center section (1) from HST housing.

#### (When reassembling)

- Cover the splines of each shaft with thin tape to protect sealing lip.
- Apply grease to the oil seals for the pump and motor shaft.
- Place a new gasket on the housing.
- Install center section with valve plates in place.

#### ■ IMPORTANT

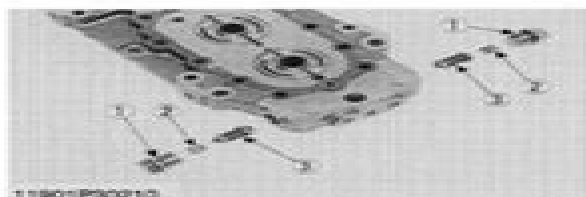
- Valve plates (2), (3) may stick to the center section but they are not fixed. Take care not to drop them.
- Be sure to tighten the hex, socket head screws to the specified torque.

Tightening torque	Center section mounting hex, socket screw	49.0 to 58.8 N·m 5.0 to 6.0 kgf·m 35.2 to 43.4 ft·lbs
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- (1) Center Section  
(2) Valve Plate of Motor

- (3) Valve Plate of Pump

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### Check and High Pressure Relief Valve

1. Remove the valve plug (1), and remove the check valve spring (2) and relief valve assembly (3).

#### (When reassembling)

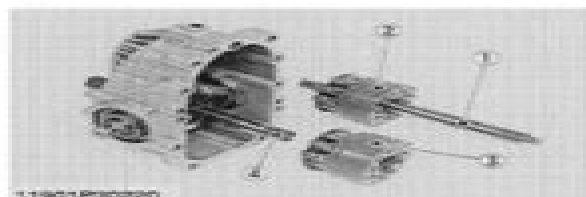
- Take care not to damage the O-ring on the plug.

Tightening torque	Valve plug	58.8 to 98.1 N·m 6.0 to 10.0 kgf·m 43.4 to 72.3 ft·lbs
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- (1) Valve Plug  
(2) Check Valve Spring

- (3) Check and High Pressure Relief Valve Assembly

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### Motor Cylinder Block and Pump Cylinder Block

1. Pull out the output shaft (1) and motor cylinder block (2) with pistons as a unit.
2. Slide out the pump cylinder block (3) with pistons.

- (1) Output Shaft  
(2) Motor Cylinder Block

- (3) Pump Cylinder Block  
(4) Input Shaft

11901S30270

# Kubota Front Mower 2260 Repair Manual

**JS Bruner**



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