



81-804005

1. Drain the coolant and separate the engine from the vehicle. (See "(1) Separating Engine")
2. Disconnect the radiator hose (3) and bypass hose (1) from the water pump.
3. Unscrew the water pump mounting screws and remove the water pump assembly.
4. Remove the pump gear (6).
5. Pull out the pump shaft (9) with the impeller (11).

#### ■ NOTE

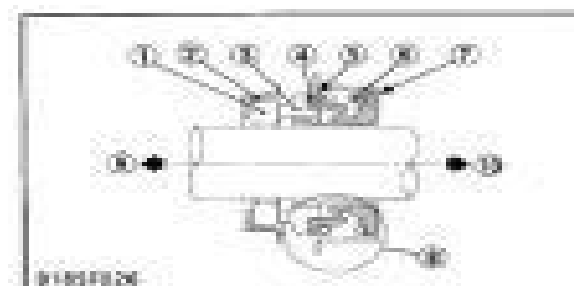
- Do not attempt to remove the mechanical seal (10), oil seal (8) and O-ring (12) unless they are to be replaced.

(When reassembling)

- Replace the gasket (5) (13) with new one.
- Coat thin film of engine oil on the pump shaft (9) to avoid oil seal damage.
- Coat mating surfaces of mechanical seal, between the mating ring and seal ring, with fresh water. (See "Mechanical Seal")

Tightening torque	Water Pump mounting screw	M6	5.9 to 7.6 N·m 0.6 to 0.8 kgf·m 4.3 to 5.6 ft·lb
		M8	19.7 to 24.6 N·m 1.4 to 1.8 kgf·m 13.7 to 17.7 ft·lb

- |                  |                     |
|------------------|---------------------|
| 11 Impeller      | 98 Pump Shaft       |
| 12 Pump Cover    | 100 Mechanical Seal |
| 13 Radiator Hose | 111 Impeller        |
| 14 Pump Case     | 112 O-ring          |
| 15 Gasket        | 113 Gasket          |
| 16 Pump Gear     | 114 Dowel Pin       |
| 17 Washer        | 115 Dowel Pin       |
| 18 Oil Seal      |                     |



81-804006

#### (Mechanical Seal)

- Mechanical seal parts are shown in the figure.
- If these parts are damaged, replace the seal as a set.
- When installing the mating ring (1) into the cup gasket (2), moisten outside of the mating ring with fresh water.
- When installing the mechanical seal assembly, mating surfaces between the mating ring (1) and seal ring (3) should be coated with fresh water.

- |                                |                   |
|--------------------------------|-------------------|
| 10 Mating Ring (Floating Seal) | 101 Coil Spring   |
| 11 Cup Gasket (Cushion Ring)   | 102 Casing        |
| 12 Seal Ring                   | 103 Cartridge     |
| 13 Bellows                     | 104 Impeller Side |
| 14 Spring Retainer             | 105 Gear Side     |

#### Thermostat

1. Drain the coolant and remove the radiator, cooling fan and cooling air duct. (See "(1) Separating Engine")
2. Unscrew the thermostat cover screw and remove the cover and thermostat.

(When reassembling)

Tightening torque	Thermostat cover screw	5.9 N·m 0.6 kgf·m 4.3 ft·lb
-------------------	------------------------	-----------------------------------

- |                     |               |
|---------------------|---------------|
| 11 Thermostat Cover | 12 Thermostat |
| 13 Gasket           |               |



81-804007

# Kubota T1770 44 Operating Manual

**Daniela Niemeyer**



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## **Table of Contents Kubota T1770 44 Operating Manual**

1. Understanding the eBook Kubota T1770 44 Operating Manual
  - The Rise of Digital Reading Kubota T1770 44 Operating Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota T1770 44 Operating Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota T1770 44 Operating Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota T1770 44 Operating Manual
  - Personalized Recommendations
  - Kubota T1770 44 Operating Manual User Reviews and Ratings
  - Kubota T1770 44 Operating Manual and Bestseller Lists
5. Accessing Kubota T1770 44 Operating Manual Free and Paid eBooks
  - Kubota T1770 44 Operating Manual Public Domain eBooks
  - Kubota T1770 44 Operating Manual eBook Subscription Services
  - Kubota T1770 44 Operating Manual Budget-Friendly Options

6. Navigating Kubota T1770 44 Operating Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kubota T1770 44 Operating Manual Compatibility with Devices
  - Kubota T1770 44 Operating Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kubota T1770 44 Operating Manual
  - Highlighting and Note-Taking Kubota T1770 44 Operating Manual
  - Interactive Elements Kubota T1770 44 Operating Manual
8. Staying Engaged with Kubota T1770 44 Operating Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kubota T1770 44 Operating Manual
9. Balancing eBooks and Physical Books Kubota T1770 44 Operating Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kubota T1770 44 Operating Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Kubota T1770 44 Operating Manual
  - Setting Reading Goals Kubota T1770 44 Operating Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota T1770 44 Operating Manual
  - Fact-Checking eBook Content of Kubota T1770 44 Operating Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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