| | | Consequence | | | | |
|---------------|-------------|-------------|------|---------|------|---------|
| | | Negligible | Low | Medium | High | Extreme |
| Spinor Spinor | hligh | L L | M | 110 110 | | |
| | Medium | L. | TAX. | 140.5 | - 11 | 100 |
| | Low | N. N. | L | M | 781 | 25. |
| | Negligible: | N N | 1.74 | L | 144 | 1000 |

Table 1.2: Risk Matrix

Higher criticality (H, E) items should receive most attention. However, it may be acceptable to adopt a reactive strategy for lower criticality (L, N) items. This means that these elements or components would be maintained in a safe condition for personnel.

A useful technique, which can be applied in the planning process, is to calculate the 'remnant life' of the element. This is the period since the last inspection for which it is judged that an item or component will remain safe to operate without maintenance.

All items subject to a proactive regime should be inspected at some point during their remnant life, which should depend on criticality. The higher the criticality, the larger the safety margin should be, and the lower the criticality, the closer the inspection can be scheduled to the estimated end of life. This process will produce a detailed schedule, which may then be optimised to combine a number of inspections, e.g. it is common to inspect all parts of the berth substructure in one campaign. The type and scope of the inspection should also be defined at this stage, e.g. it can be expected that visual inspections will be carried out at a higher frequency than invasive inspections, which may need materials to be sampled and tested.

The schedule should also identify any requirement for supporting services, such as scaffolding or safety boats. It should take into consideration the possibility of using specialist contractors or equipment vendor's personnel to supplement the skills base available.

1.2.1.2 Maintenance Schedule

A reliability-centred maintenance schedule can only be prepared for each element of the facility once its rate of deterioration has been established. Until this has been done, maintenance will almost inevitably be carried out as per manufacturers' recommendations or on a reactive basis.

For structural components, the rate of deterioration should be determined from the inspection activities. This may also be the case for equipment items but, in most instances, recommended maintenance should be based on experience from manufacturers or from other sites where similar equipment has been installed. More generic reliability data from the industry may be an additional source of information.



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