

## INTRODUCTION

This service manual describes the latest service information for the **IC-R20 COMMUNICATIONS RECEIVER** at the time of publication.

This service manual covers each versions.

MODEL	VERSION	AC adapter
IC-R20	[USA], [EXP-01], [CAN]	BC-148A
	[EUR], [EXP-02]	BC-148D
	[UK], [SEA]	—

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

## DANGER

**NEVER** connect the receiver to an AC outlet or to an external DC power supply that uses more than 6.3 V. This will ruin the receiver.

**DO NOT** expose the receiver to rain, snow or any liquids.

**DO NOT** reverse the polarities of the power supply when connecting the receiver.

**DO NOT** apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the receiver's front end.

## ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

### <SAMPLE ORDER>

1110003200 S.I.C TAQ1120FN IC-R20 RF UNIT 5 pieces  
6900002430 Key 2099 Keyboard IC-R20 Chassis 12 pieces

Addresses are provided on the inside back cover for your convenience.



## REPAIR NOTES

1. Make sure a problem is internal before disassembling the receiver.
2. **DO NOT** open the receiver until the receiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated turning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the receiver is defective.
6. **READ** the instructions of test equipment thoroughly before connecting equipment to the receiver.

# Icom Ic R20 Service Repair Manual

**Alan Ahlstrand, Haynes**



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