

INTRODUCTION

This service manual describes the latest service information for the IC-M401E VHF MARINE TRANSCEIVER at the time of publication.
4 versions of the IC-M401E have been designed. This service manual covers each version.

MODEL	VERSION	SYMBOL
IC-M401E	UK, EUR, HOL, FRG	BLACK
	EUR-1	WHITE

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.



DANGER

NEVER connect the transceiver to an AC outlet or to a DC power supply that uses more than 15 V. This will ruin the transceiver.

DO NOT expose the transceiver to rain, snow or any liquids.

DO NOT reverse the polarities of the power supply when connecting the transceiver.

DO NOT apply an RF signal of more than 20 dBm (100mW) to the antenna connector. This could damage the transceiver's front end.

ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

<SAMPLE ORDER>

1110003200 SJC TA31136FH IC-M401E MAIN UNIT 5 pieces
6620001210 Screw 2438 screw IC-M401E Chassis 12 pieces

Addresses are provided on the inside back cover for your convenience.

REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated turning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 40 dB to 50 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

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Jiyuan Zhang



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