

TO ADJUST NEEDLE POSITION SELECTOR BEARING ASSEMBLY Machine 1100

PREPARATION

1. Remove arm top cover.
2. Insert general purpose thrust plate.
3. Insert a size FF needle up into needle clamp.
4. Remove Disc No. $\frac{1}{2}$ (Zigzag) and replace with DHC NO. $\frac{1}{2}$ DOMINO. To remove disc, pry under disc retaining ring with a small screwdriver.

5. Turn hand wheel over toward you until needle bar is at its lowest point.

CHECK

Move switch with lever from left to right. WHILE doing so, there should be maximum movement in needle bar.

SETTING (See Fig. 41)

1. Set switch with lever at "R".
2. Loosen bracket screw Y1.
3. Turn hand wheel over toward you until the blower is at low position of DHC No. $\frac{1}{2}$ (low is which pattern block?) with needle bar at its lowest point, in center needle position.
4. Move switch with lever slowly from "R" to "L" and at same time, move needle bracket extension W1 toward left or right as required, until the bar is maximum movement in needle bar.
5. Tighten bracket screw Y1.

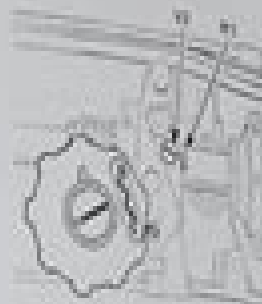


Fig. 41. Adjusting Needle Bar.

CHECK

Place a sheet of paper on the plate. Set switch with lever at "L". Lower and raise needle to make slight perforation in the paper. Test this operation at setting of 2.

All correct adjustment of switch bracket W1, the needle will cover entire the same perforation in 2 and 12 setting.

TO ADJUST THE CAM STACK Machine 1100

PREPARATION

Remove top cover.
Insert pattern selector at 2.
Set switch bar at 2.

Remove screw and plug at timing marks and move gear 12 and timing gear 13.

Remove screw and plug at timing marks and move gear 12 and timing gear 13. Then pull out bar is no binding and movement of bracket.

Insert screw 12.
Remove with indicator plate.

Adjust up switch with lever

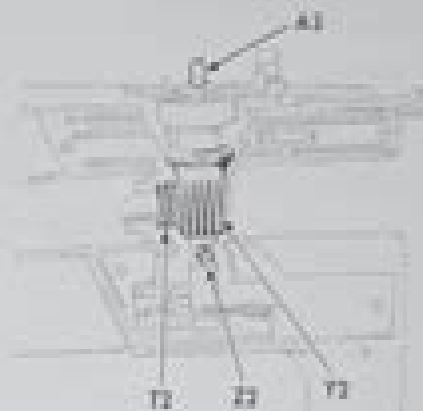


Fig. 42. Cam Stack Adjustment.

- (1) Set switch with lever at "R".
- (2) Loosen screw stud W1, Fig. 43.
- (3) Press needle bar driving DHC 2 toward you (away from arm shaft) and at same time tighten screw stud W1.

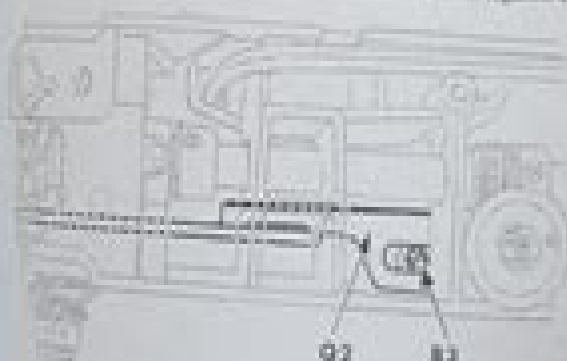


Fig. 43. Switch With Lever Adjustment.

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- Chapter 1: Introduction to Flec Service Manual 85
- Chapter 2: Essential Elements of Flec Service Manual 85
- Chapter 3: Flec Service Manual 85 in Everyday Life
- Chapter 4: Flec Service Manual 85 in Specific Contexts
- Chapter 5: Conclusion

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