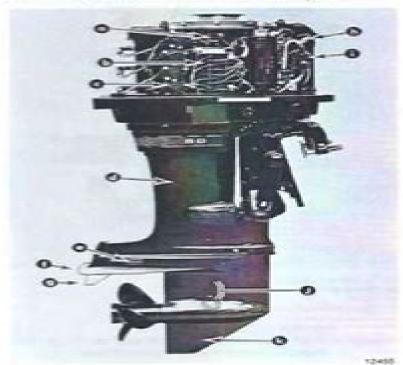
#### General Information

This comprehensive overhaul and repair manual is designed as a "Service Guide" for 3-cylinder and lower HP 4-cylinder In-line model outboards. It provides specific information, including procedures for disassembly, assembly, inspection and adjustment, to enable dealers and service mechanics to keep these out-

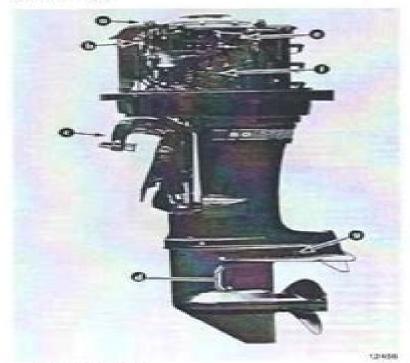


- a Recoller
- b Switch Box
- a Ignition Coile
- d Drive Shaft Housing
- e Water Discharge 1 - Anti-Cavitation Plate
- g Trim Tab
- his Mercury Switch
- 1 Starter Solenoid
- 1 Water Intake
- R SHEET

Figure 1. Starboard Side View - 45 HP and 50 HP (4 Cyl) Electric Start Models (Early Model)

boards in top operating condition. The procedures are supplemented with photos and illustrations.

Before attempting particular repairs, it is suggested that the repair procedure first be read thru completely to gain a total picture of the repair method, cautions and warnings.



- a Manual Choke Knob-
- b Electric Choke Splenoid
- c Transom Brackets
- d Water Intake
- e Spark Advance Bracket
- T Throptile Lever
- g Water Discharge

Figure 2. Port Side View - 45 HP and 50 HP (4 Cyl) Electric Start Models (Early Model)

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**Brunswick Corporation. Mercury Marine** 

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