

FRONT SYSTEM ALL-WHEEL DRIVE

11. Farmall and International tractors are available as 4-wheel drive (All Wheel Drive) units. The front axle assembly consists of a one-piece center housing having flanged ends to which stub axle ends are bolted. Wheel spindles and wheel hubs are carried on taper roller bearings. The axle center housing incorporates a straddle mounted pinion and a four pinion differential gear unit. Full floating axles extend outward from the differential and attach to Cardan type universal joints located inside wheel hubs.

Power for the front axle assembly is taken from a gear reduction unit (transfer case) which is bolted to the left side of tractor rear frame and driven by an idler gear on the reverse idler shaft of the range transmission. The reduction unit and the front axle are connected by a drive shaft fitted with two conventional universal joints of which the rear has a slip joint that compensates for oscillation of the front axle.

The gear reduction unit (transfer case) has a shifting mechanism which permits

shifting to neutral, thus disconnecting power to the front axle. Gear sets with various ratios are available for the reduction unit to match the front and rear tire size combinations. Therefore, it is essential that the correct front and rear tire sizes be used with the correct gear set. If a change in tire sizes or gear sets is contemplated, contact the International Harvester Company for information concerning the proper combinations.

WHEEL AND PIVOT BEARINGS Models So Equipped

12. WHEEL BEARINGS. Wheel bearings should be removed, cleaned and repacked annually. Removal of inner wheel bearing requires removal of hub assembly.

To remove both wheel bearings, refer to Fig. 9 and proceed as follows: Support axle assembly, then remove wheel cover (51) and the wheel and tire assembly. Clip and remove lock wire from axle retaining cap screws, then remove cap screws and tapered bush-

ings (47) and remove axle by pulling straight outward as shown in Fig. 10. NOTE: Use caution when removing axle shaft not to damage the oil seal (21—Fig. 9) located in center housing as shown in Fig. 11. Swing power yoke (41—Fig. 10) aside, straighten tabs of retainer plates (25—Fig. 12), then unbolt and remove bearing plate (34) and shim (24). Outer wheel bearing, power yoke, compensating ring and hub can now be removed from spindle. See Fig. 13.

To remove inner wheel bearing (33—Fig. 9) from spindle (22), loosen jam nut and adjusting screw (23), then position a small punch against outer end of adjusting wedge (30—Fig. 13) and bump wedge inward until clamp ring (31) is free and remove clamp ring. Insert a pin punch through knock-out holes provided in the spindle and bump on inner side of bearing inner race until bearing is about 1/8-inch from inner flange of spindle, then attach puller, if necessary, and complete removal of bearing. Be sure to keep bearing straight while removing or damage (scoring) to spindle could result.

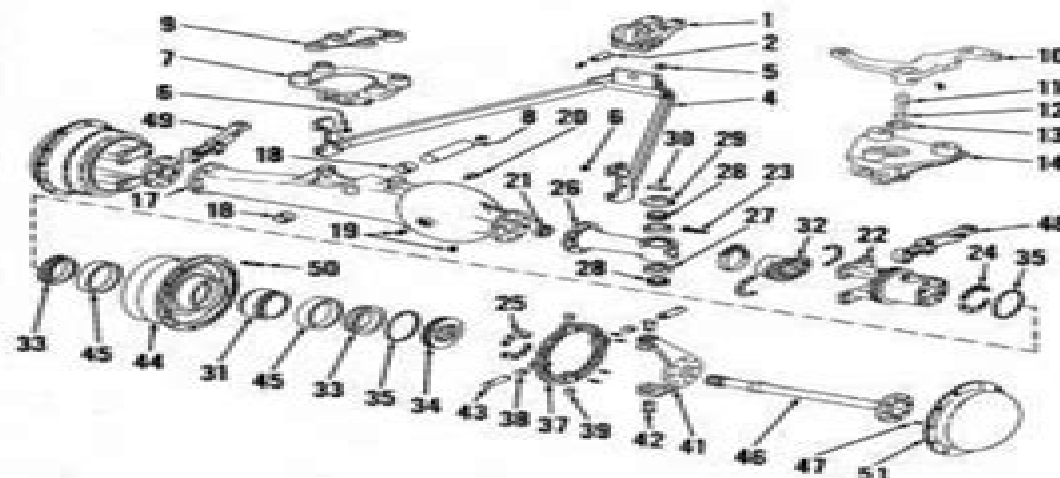


Fig. 9—Exploded view of the front drive axle used when tractors are equipped with "All Wheel Drive". Note items 10 through 14 which are used on International tractors and differ from items 7 and 9 which are used on Farmall tractors.

- | | | | |
|-------------------------|-------------------------|-------------------------|--------------------|
| 1. Snap bar support | 11. Pinion pin | 24. Shim | 34. Bearing |
| 2. Rear pivot pin | 12. Bushing | 25. Lock plate | 35. Retainer plate |
| 3. Snap nut | 13. Shim | 26. Axle nut | 36. Power yoke |
| 4. Bushing | 14. Axle support | 27. Bearing cap | 37. Hub pin |
| 5. Clamping washer | 15. Retainer plate | 28. Pinion pin | 38. Hub |
| 6. Axle support | 16. Bushing | 29. Adjusting wedge | 39. Bearing cap |
| 7. Pinion pin | 17. Pinion | 30. Adjusting wedge | 40. Shim |
| 8. Pinion pin | 18. Pinion | 31. Clamp ring | 41. Power yoke |
| 9. Pinion pin | 19. Pinion | 32. Pinion pin | 42. Shim |
| 10. Pinion pin | 20. Pinion | 33. Inner wheel bearing | 43. Shim |
| 11. Pinion pin | 21. Oil seal | 34. Bearing plate | 44. Shim |
| 12. Bushing | 22. Spindle | 35. Retainer plate | 45. Shim |
| 13. Shim | 23. Adjusting screw | 36. Power yoke | 46. Shim |
| 14. Axle support | 24. Shim | 37. Hub pin | 47. Wheel cover |
| 15. Retainer plate | 25. Lock plate | 38. Hub | |
| 16. Bushing | 26. Axle nut | 39. Bearing cap | |
| 17. Pinion | 27. Bearing cap | 40. Shim | |
| 18. Pinion | 28. Pinion pin | 41. Power yoke | |
| 19. Pinion | 29. Adjusting wedge | 42. Shim | |
| 20. Pinion | 30. Adjusting wedge | 43. Shim | |
| 21. Oil seal | 31. Clamp ring | 44. Shim | |
| 22. Spindle | 32. Pinion pin | 45. Shim | |
| 23. Adjusting screw | 33. Inner wheel bearing | 46. Shim | |
| 24. Shim | 34. Bearing plate | 47. Wheel cover | |
| 25. Lock plate | 35. Retainer plate | | |
| 26. Axle nut | 36. Power yoke | | |
| 27. Bearing cap | 37. Hub pin | | |
| 28. Pinion pin | 38. Hub | | |
| 29. Adjusting wedge | 39. Bearing cap | | |
| 30. Adjusting wedge | 40. Shim | | |
| 31. Clamp ring | 41. Power yoke | | |
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| 41. Power yoke | | | |
| 42. Shim | | | |
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| 45. Shim | | | |
| 46. Shim | | | |
| 47. Wheel cover | | | |

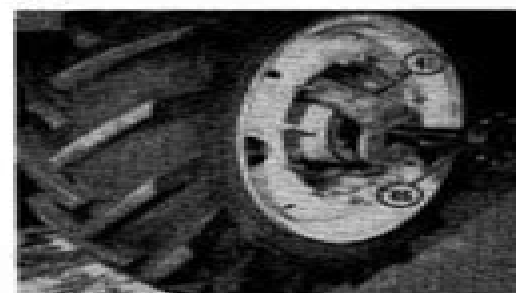


Fig. 10—After steering axle (40) being removed, item (41) is power yoke. Refer also to Fig. 11.

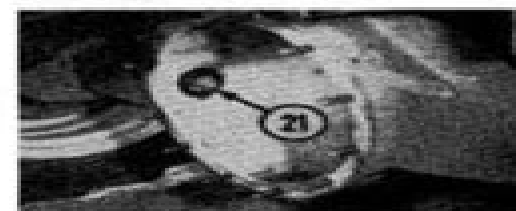


Fig. 11—When removing axle use caution not to damage the oil seal (21) shown. Differential and carrier have been removed for clarity.

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