

# VARIOSTAR 1500/2500/3100





/ The sup-awarded MIK/MAC welding system VactoStar is a byweed for rugged design and one of operation. Perticularly when used on light gauge shorts, VarioStar stands out for its exceptionally good welding properties. Three different ampenage ratings are available: 150, 250 and 510 A, optimally harmonised for both mixed gas and CO<sub>2</sub>. The VarioStar machines are just about indestructible, being robustly built from only top goals materials.

#### OPERABILITY

/ The VarioStar is extremely simple to operate. Only three settings need to be made:

- A switching atopo-
- / Trisfoctomes top:
- / scirefeed speed

/ An integral settings assistant makes the marking even mater to operate.

#### WELDING PROPERTIES

/ Variantar has two or three inductance taps. This makes it ensire to adapt the arc to the job modding to be done.

/ The ignition process is reliable and absolutely jerk freeat the start of welding, the wire is fed more slowly and maly gets up to speed ourse the arc has ignited.

/ The end-of-welding sequence is easy to define, with an adjustable wire linear back.



/ The setage of contings and stool stool obtains the board hide and support action to appropriate.



/ 2 miller chain about a southern applicating



/ the specially amed techniques estates it possible: optimize existing with CO<sub>2</sub> and mixed gos.

# **Fronius Variostar 2500 Manual**

**Yicheng Fang** 

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