

INTRODUCTION

This service manual describes the latest service information for the **IC-2SA/SE** 144 MHz FM TRANSCEIVER at the time of going to press. 5 versions of the **IC-2SA/SE** have been designed. This service manual covers each version.

VERSION NUMBER	VERSION	MODEL
#02	Europe	IC-2SE
#04	Italy	
#06	U.S.A.	IC-2SA
#07	Australia	
#08	Asia	

DANGER

NEVER connect the transceiver to an AC outlet or to a DC power supply that uses more than 16 V. This will ruin the transceiver.
DO NOT expose the transceiver to rain, snow or any liquids.
DO NOT reverse the polarities of the power supply when connecting the transceiver.
DO NOT apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the transceiver's front end.

ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

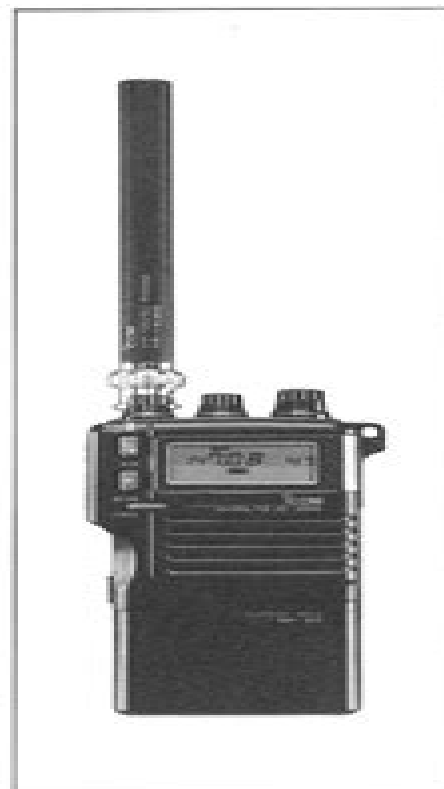
<SAMPLE ORDER>

1150005730	IC	SC1096	IC-2SA, MIN UNIT	5 pieces
8810005720	Screw	PH 80-M2×20 ZK	IC-2SA, Rear panel	50 pieces

Addresses are provided on the inside back cover for your convenience.

REPAIR NOTE

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from a power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 30 dB~40 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.



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