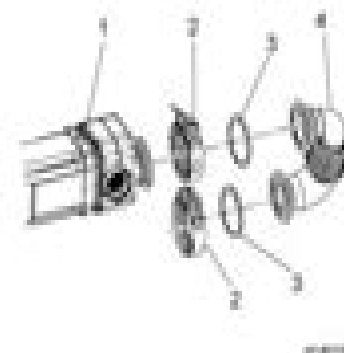


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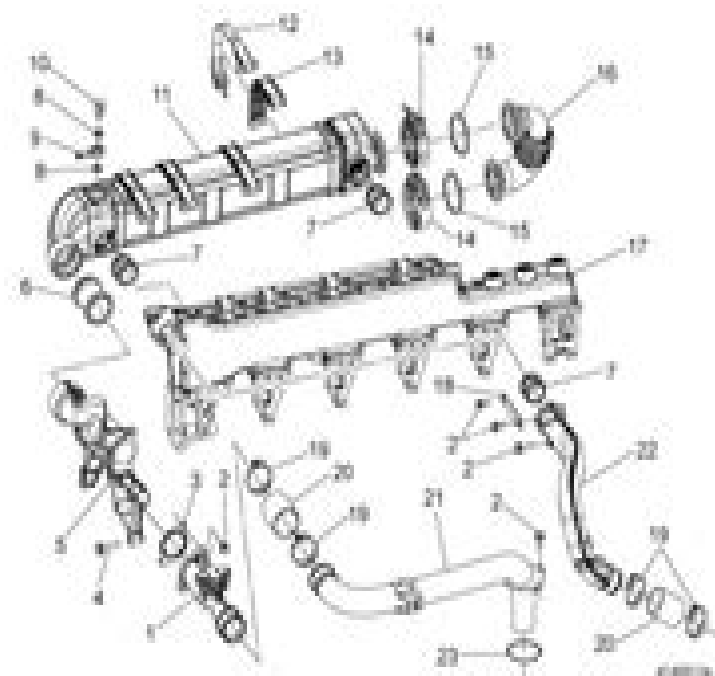
**NOTICE:**

This clearing procedure must be followed after replacing a DDTF turbocharger so that any failure will not cause excessive heat, oil, or coolant to enter the exhaust system. Failure to perform this procedure could cause severe engine damage.

1. Shut off the engine, apply the parking brake, chock the wheels, and perform any other applicable safety steps.
2. Remove the EGR hot pipe (4) and gaskets (3) and inspect for any signs of liquid or moisture. The hot pipe and EGR cooler inlet should have a black dry soot residue inside.
  - (a) If liquid or moisture is present in the pipe, go to the next step.
  - (b) If there is no sign of liquid or moisture in the pipe or EGR cooler, install the hot pipe. No further action is required.



3. Remove the mixer pipe (4) from the cold boost pipe (1). Refer to section



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