

## Torque Rod and Bushing Removal and Installation

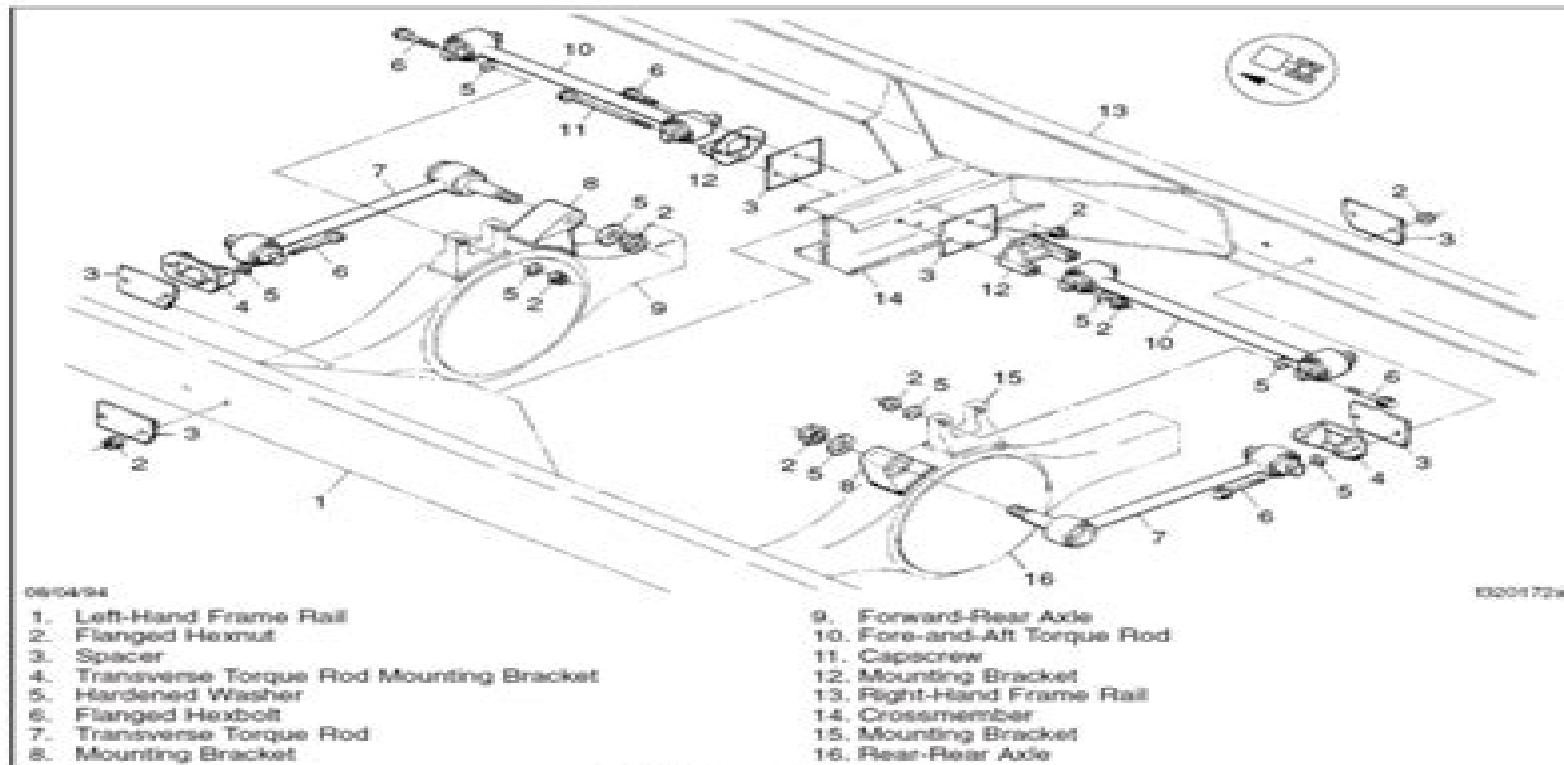


Fig. 1, Torque Rods Mounting

**NOTE:** When tightening the clamp, make sure that the position of the bushing pin is at a right angle to the center line of the torque rod shank. See Fig. 8.

7. Place the torque rod end, the bushing, and the clamp on the press plate.
8. Using the larger end of the remover/ replacer tool, position the tool and cap on top of the clamp assembly.
9. Press the bushing in the torque rod end. Check that the bushing's outer sleeve protrudes equally on each side of the torque rod end.

10. Install the fore-and-aft torque rods as follows (see Fig. 1):

- 10.1 Position a torque rod straddle mount pin in the forward-rear axle bracket. Install the flanged bolts through the axle bracket and the straddle mount pin. Install a spacer and nut on each bolt, and tighten 190 lbf-ft (260 N-m).
- 10.2 Position a torque rod straddle mount pin in the rearmost axle bracket. Install the flanged bolts through the axle bracket and the straddle mount pin. Install a spacer and nut on each bolt, and tighten 190 lbf-ft (260 N-m).

# Freightliner Def Manual

**Lei Shi**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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