

Code	Group	Meaning	Mitsubishi	Mitsubishi format	Fanuc	Fanuc format
G00	1	Positioning (rapid traverse)	0	G00X_Y_Z_a_	0	G00X_Y_Z_a_
G01		Linear interpolation	0	G01X_Y_Z_a_F_	0	G01X_Y_Z_a_F_
G02/G03		Circular interpolation CW/CCW	0	G17G02X_Y_I_J_F_ ; or G17G02X_Y_R_F_ ;	0	G17G02X_Y_I_J_F_ ; or G17G02X_Y_R_F_ ;
G2.1, G3.1		Spiral/conical interpolation	0	G17G2.1X_Y_I_J_P_F_ (Type1) G17G02X_Y_I_J_Q_/L_/K_F_ (Type2)		G17G02X_Y_I_J_Q_/L_/K_F_ ;
G02.2 G03.2		Involute interpolation CW/CCW			0	G17G02.2X_Y_I_J_R_F_ ;
G02.3 G03.3		Exponential interpolation CW/CCW	0	G02.3X_Y_Z_I_J_K_R_F_Q_ ;	0	G02.3X_Y_Z_I_J_K_R_F_Q_ ;
G04	0	Dwell	0	G04X_ ; or G04P_ ;	0	G04X_ ; or G04P_ ;
G05.1		AI contour control I/nano-smoothing/ smooth interpolation	0	G05.1Q1 ; G05.1Q0 ; G05.1Q2 ; spline mode G05.1Q0 ;	0	G05.1Q1 ; AI contour control I G05.1Q2 ; smooth interpolation G05.1Q3 ; nano-smoothing G05.1Q0 ; Cancel
G05.4		HRV3,4 on/off			0	G05.4 ;
G07	0	Hypothetical axis interpolation			0	G07a0 ; ... G07a1 ;
G12		Circular cut CW	0	G12I_D_F_ ;		
G13		Circular cut CCW	0	G13I_D_F_ ;		
G15	17(F)/18(M)	Polar coordinate command cancel	0	G15 ;	0	G15 ;
G16		Polar coordinate command	0	G16 ;	0	G16 ;
G20 (G70)	6	Input in inch	0	G20 ; no G70	0	G20 ; or G70 ;
G21 (G71)		Input in mm	0	G21 ; no G71	0	G21 ; or G71 ;
G92	0	Maximum spindle speed clamp	0	G91S_Q_ ;	0	G92S_ ;
G96	13	Constant surface speed control	0	G96S_P_ ;	0	G96S_ ; G96P_ ;
...	...	...		...		...

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CH Cherryholmes

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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