



Bookmarks



- FOREWORD
- CHAPTER REFERENCES
- INDEX
- GENERAL
- INTRODUCTION (CHASSIS)
- CLUTCH MAIN UNIT (EATON 1401)
- CLUTCH MAIN UNIT (EATON 1402)
- CLUTCH CONTROL
- TRANSMISSION MAIN UNIT (EATON FS S406/6406)
- AUTOMATIC TRANSMISSION (ALLISON 2300RDS, 2500RDS, 2200HS)
- AUTOMATIC TRANSMISSION (ALLISON 3000RDS, 3500RDS)
- TRANSMISSION/TRANSFER CONTROL (EATON MANUAL)

CLUTCH MAIN UNIT (EATON 1402)

CL02-11



6. INSTALL LOCKWASHER AND SIX (6) 3/8" x 16 UNC MOUNTING BOLTS HAND TIGHTEN.

- (1) Remove the two (2) guide studs and replace with the remaining mounting bolts with lockwasher. Using a torque wrench, progressively tighten the eight (8) mounting bolts using the following cross-cross pattern. Starting at lower left.

Tightening Torque:

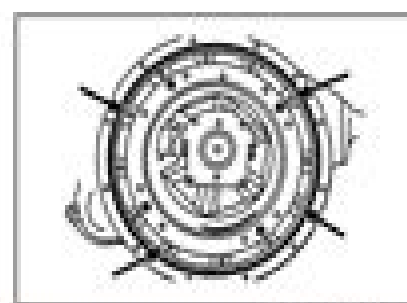
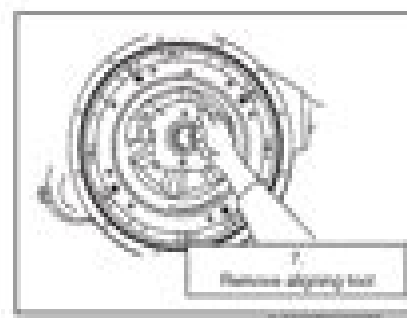
50-64 Nm (510-665 kgf cm, 37-47 lbf ft)

CAUTION

Failure to tighten these bolts in this manner can:

- Prevent the clutch cover from "centering" into the pilot area of the flywheel.
- Cause permanent damage to the clutch cover (i.e. become cracked or broken).
- Cause the clutch assembly to be out-of balance with the flywheel.

7. REMOVE THE ALIGNING TOOL.



8. USING A 1/4" (6 mm) DIAMETER FLAT NOSE PUNCH, LIGHTLY TAP EACH OF THE FOUR (4) POSITIVE SEPARATOR PINS TOWARD THE FLYWHEEL. PERFORMING THIS STEP WILL VERIFY THAT ALL FOUR (4) PINS ARE FLUSH AGAINST THE FLYWHEEL.

CAUTION

Failure to perform this step properly may cause the clutch to drag (clutch does not release). Excessive force can damage the pins and cause a release problem.

NOTICE

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Table of Contents Hino 268 Manual

1. Understanding the eBook Hino 268 Manual
 - The Rise of Digital Reading Hino 268 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hino 268 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hino 268 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hino 268 Manual
 - Personalized Recommendations
 - Hino 268 Manual User Reviews and Ratings
 - Hino 268 Manual and Bestseller Lists
5. Accessing Hino 268 Manual Free and Paid eBooks
 - Hino 268 Manual Public Domain eBooks
 - Hino 268 Manual eBook Subscription Services
 - Hino 268 Manual Budget-Friendly Options

6. Navigating Hino 268 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hino 268 Manual Compatibility with Devices
 - Hino 268 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hino 268 Manual
 - Highlighting and Note-Taking Hino 268 Manual
 - Interactive Elements Hino 268 Manual
8. Staying Engaged with Hino 268 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hino 268 Manual
9. Balancing eBooks and Physical Books Hino 268 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hino 268 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hino 268 Manual
 - Setting Reading Goals Hino 268 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hino 268 Manual
 - Fact-Checking eBook Content of Hino 268 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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