hnical Information Guide: Grit Equivalency Guide & Etchants

Exposure non-linear and Steel		
Neithell 1-10 mill INNO, 90-99 mill Ethanici or Mathematical	Most common etchant for Fe, Carbon and Alby steets, Cast rome. Reveals eights grain boundaries and constituents. The 2% solution is the most common. Use by immersion for up to 60 seconds or by seadthing. On not store ethanolic solutions that exceed 2% nitric acid. The 5-10% solution is used to provide a solution of the solution.	
Picral 4g Picric Acid 100 mil Ethanol	Recommended for structures consisting of femite and carbole. Overs not reveal femite grain boundaires. Addition of 0.5-11s applican chloride is commonly used antibacterial algent) improves etch rate and uniformity. Use by immersion for up to 60 seconds or by seasibling (operate).	
Glyceneglia 8 parts INCT 2 parts Oylcand 1 parts HMO,	For high alling steeds, austionitic N/n steeds, standard for boxer alloys. Reveals grain structure, suffices sigma and cartodes. One fresh Document and cartodes are formally standard standard standard parts seen a grain sec. Small sample 5-30 seconds.	
Vitellar's Reagaint 1g Phonic Acod 5 mil 1803 100 mil 5 thansi	For high allog steels and standers steels. Use at 20°C for up to 1 minute by immersion or southline, Outlines constituents such as carbotes, against phase and delta femile; enther mantenate.	
Engineers now Corresp while Austria		
2% and National 25 and Charliford Whater (optional) 25-50 and MJO, (27%)	Commal-purpose grain contrast with for Cu and alloys blocs not always produce grain contrast), the fresh, add perceide last. Use under a flume hoold. Seeds sample 5-45 seconds.	
Sig ReCNO), 25 and INC1 70 and Distribut Water	Excellent general purpose etch, reveals grain boundaries well, Immerse sample 10-30 seconds. Steplan and Prohastati	
Employees from Accommissed white Acco	Say.	
0.1-10 md off 90-100 md Distilled Water	General-purpose reagent. Attacks ReAL, other constituents sutfined. Grain contrast usually poor. The 6.5% concentration of NF is very propular. Use by sealthing	
Celler's Resignment 2.5 and totals, 1.5 and totals, 1.md set 90-md Coutilled Warter	Wery propular general purpose reagons for All and All alloys, except high Scalings. Sweet sample 10-20 seconds. Witch in warm water. Can follow with a dig in componented of 60 ₀ , Outlines all common constituents, neverts grain boundaries in centain alloys.	
Engineeric ripe Mispain, main Austria.		
Kalling's No. 2 29 Co Cl 40 ME NC! 40 ME NC!	"Woterless Kallings" for Ni-Cu, superaloys and starriess steels. Good for grain size. Small for up to a few minutes. Can be stored	
Acetic Stycenegia 15 md sc): 10 md Apetic Acet 5 md steb; 1-2 depos Stycened (optional)	For superations, the fresh. Decard when turns yellowitinange. Do not stone. Swells sample 5-30 seconds.	
Excessive you Trouseum and Acces	***	
Knoin Respent 2-6 ml sev0 100 ml Dooled Water	Very good etch. Swab 3-10 seconds or immerse sample 10-30 seconds.	
bette debenderen de ertren ettensid tier fluid	many around MOVI of all charge all county in such and around those the county of the county flexible and includes and in such and all county flexible and the county flexible	



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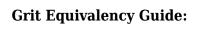
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INGPEANIUS EQUILIVANCY GUIDE

FEPA (Europe)			ANSVCAMI (US)	
Grit Number	Micron (um)	Grit Number	Micron Gund	Emery Grit
P60	269.0	60	268.0	
P80	201.0	80	188.0	
P100	162.0	100	148.0	
P120	127.0	120	116.0	
P180	78.0	180	78.0	3
P240	58.5	220	66.0	2.
P280	52.2	240	51.8	
P3/2/0	46.2			
P360	40.5	260	42.3	100
PAGG	35.0	320	34.3	0
P5/00	30.2	360	27.3	
P600	25.8			
PB00	21.8	400	22.1	00
P1000	18.3	500	18.2	000
P1200	15.9	600	34.5	
and the second	14.4	444	22.4	

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Lingjun Ying



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