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Question Paper Code : X10713

**B.E./B.Tech. DEGREE EXAMINATIONS, NOVEMBER/DECEMBER 2020
AND APRIL/MAY 2021**

**Seventh/Eighth Semester
Mechanical Engineering**

ME 8793 – PROCESS PLANNING AND COST ESTIMATION

**(Common to Materials Science and Engineering, Mechatronics Engineering,
Mechanical and Automation Engineering, and Robotics and automation
/production Engineering/manufacturing Engineering)
(Regulation 2017)**

Time : Three Hours

Maximum : 100 Marks

**Answer ALL questions.
PART – A**

(10×2=20 Marks)

1. Write short notes on collective-single part drawing.
2. Differentiate between continuous cutting and intermittent cutting with an example.
3. In a turning process, the length of work piece is 80 mm, feed is 0.5 mm/rev. and cutting speed is 500 rpm. Calculate the time required for the cutting operation.
4. In a manufacturing industry, the fixed cost for a particular year is Rs. 2,50,000. The variable cost is Rs. 15 per unit. The selling price of the component is Rs. 40. Calculate the value of break-even quantity.
5. Brief on cost accounting.
6. What do you mean by depreciation ?
7. In hot working process, surface finish is not good. Justify this statement.
8. List out few examples for indirect material cost in casting.
9. Define approach length in turning process.
10. Which operation is done to provide gripping in metal handles ?

Estimation And Costing Question Paper

Lei Huang



Estimation And Costing Question Paper:

Unveiling the Power of Verbal Beauty: An Psychological Sojourn through **Estimation And Costing Question Paper**

In a global inundated with displays and the cacophony of quick interaction, the profound energy and mental resonance of verbal artistry frequently disappear into obscurity, eclipsed by the continuous onslaught of sound and distractions. Yet, set within the musical pages of **Estimation And Costing Question Paper**, a charming perform of literary beauty that pulses with fresh thoughts, lies an unique trip waiting to be embarked upon. Composed with a virtuoso wordsmith, this magical opus courses readers on an emotional odyssey, softly exposing the latent possible and profound influence stuck within the complicated web of language. Within the heart-wrenching expanse of the evocative evaluation, we shall embark upon an introspective exploration of the book is central themes, dissect its captivating writing model, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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