#### INTRODUCTION

#### DESCRIPTION

Gear pumps have several sections and are made with a single set (single stage) of gears or with multiple sets (tandem) of gears. A single stage pump has two covers and the gear housing with the gears. Seals are used to prevent leaks between the sections. Tandem pumps have a gear housing for each set of gears. Most tandem pumps also have a center section for the bearings. The inlet and outlet ports are normally on the gear housing or rear cover. The front cover has the seal for the input shaft. The input shaft is connected to a driven sprocket, coupling, or gear by splines or a key.

All the gear pumps have devices that keep the thrust clearance at a minimum when the pressure increases. When the pressure is low, the clearance increases to prevent wear. To prevent leakage when the pressure is high, the oil from the outlet side of the pump is transferred to a wear plate. The oil pushes the wear plate against the gears. Some pumps have bearing blocks that move closer to the gears when the pressure increases.

#### OPERATION

Gear pumps have the teeth of the gears engaged in the center of the pump. When the input shaft is turned, the drive gear turns the driven gear. The oil in the inlet chamber is moved out from the center by the teeth of rotating gears. The oil between the teeth is moved around the pumping chamber to the outlet chamber. The oil is pushed from the outlet chamber by the gear teeth that are beginning to engage.

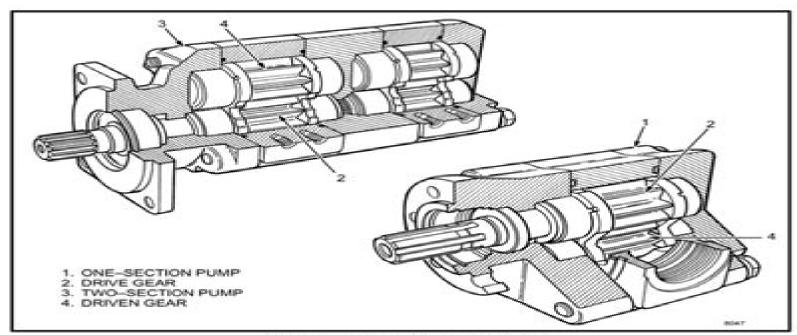


FIGURE 1. TYPES OF GEAR PUMPS

## **Hyster H700 Parts Manual**

**H Kauffman** 

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Machinery Lloyd, 1975 Materials Handling News ,1987 Polk's Peoria City Directory, 1955 Western **Conservation Journal** ,1972 Hyster Parts Manual ,1995 **Parts Book and Instruction** Parts Manual ,1995 Manual for Hyster D4N Towing Winch for Caterpillar D4 and R4 Tractors, Tractor Model Serial Numbers 6G-2076 **and Up, 7J-9215 and Up** Hyster Co,1955 Hyster Service Manual: Spacesaver S60B, S70B, S80B, S100B and Challenger H60C, H70C, H80C, H100C, H120C (fork Lift Trucks). Hyster Company, 1975 Master Parts Manual Tecumseh Products Company. Engine and Gear Service Division, 1982 Parts Manual, Parts Manual .1980 Chilton's Import Labor Guide and Parts Manual Chilton Book Company,1981 John Deere 40 Series Tractor Parts Manual ,1963-06-15 Chilton's Motor/age Labor Guide and Parts Manual, 1974 Chilton Book Company, 1973 **Ouick Reference Parts** Manual Engine Service Association, 1976 Chilton's Labor Guide and Parts Manual ,1974 John Deere 420 Tractor Parts Manual ,1963-02-15 Chilton's Labor Guide and Parts Manual Chilton Book Company, 1974 Hollander Manual Hollander Manual Company, 1953 John Deere 430 Tractor Parts Manual ,1963-02-15

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